Setup - Operation

ExactaBlend™ AGP Advanced Glazing Proportioner

3A2894C

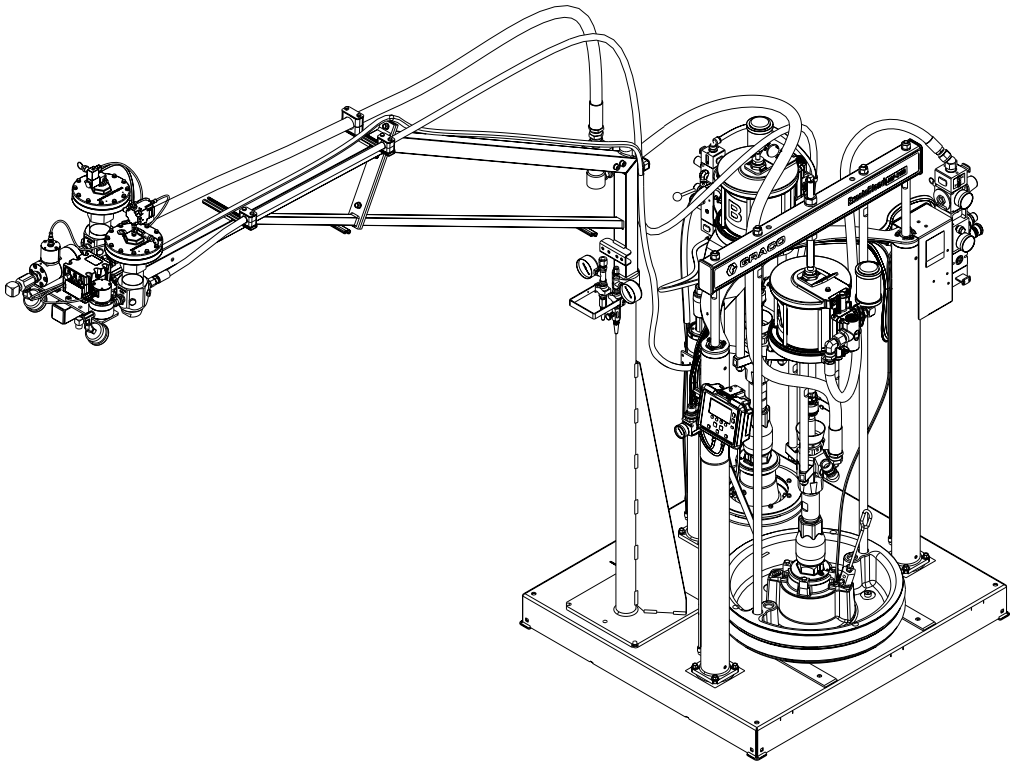
EN

For dispensing two component silicone materials.
For professional use only.

Not approved for use in explosive atmospheres or hazardous locations.

See page 4 for model information, including maximum working pressure and approvals.

Important Safety Instructions
Read all warnings and instructions in this manual. Save these instructions.



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Contents

Related Manuals

Manuals are available at www.graco.com. Component manuals below are in English:

System Manuals	
332452	ExactaBlend AGP Advanced Glazing Proportioner, Parts
332453	ExactaBlend AGP Advanced Glazing Proportioner - Accessory Kits, Kit Instructions
Ram Manuals	
3A0233	Air-Powered Ram, Instructions-Parts
Pump Manuals	
312375	Check-Mate® Displacement Pumps, Instructions-Parts
Air Motor Manuals	
3A1211	SaniForce™ Air Motors, Instructions-Parts
Dispense Valve Manuals	
312185	MD2 Valve, Instructions-Parts
308253	Ultra-lite™ Pistol Grip Flo-Gun, Instructions-Parts
Flow Meter Manuals	
308778	Volumetric Fluid Flow Meter, Instructions-Parts
309834	Helical Gear Fluid Flow Meters, Instructions-Parts
Fluid Filters Manuals	
307273	Fluid Outlet Filter, Instructions-Parts List
Fluid Regulators Manuals	
307517	Mastic Fluid Regulators, Instructions-Parts List
Reference Manuals	
3A1244	Graco Control Architecture™ Module Programming

Models

Base Machines

Part No.	Description	Ratio (by Weight)	Maximum Working Pressure psi (MPa, bar)
24R809	AGP-100S System, 55 gallon/5 gallon (200 liter/20 liter) machine with boom	6:1 to 14:1	**MD2:** 3000 (21, 207) **Ultra-lite:** 4000 (28, 276)
24R810	AGP-100S System, 55 gallon/5 gallon (200 liter/20 liter) machine		

Hose Kits

Part No.	Hose Kit Reference No.	Base Hose in. (cm)	Catalyst Hose 1 in. (cm)	Catalyst Hose 2 in. (cm)
24R832	#1	5/8 x 120 (1.6 x 305)	1/8 x 60 (0.3 x 152)	1/8 x 60 (0.3 x 152)
24R833	#2		1/4 x 60 (0.6 x 152)	1/8 x 60 (0.3 x 152)
24R834	#3		1/4 x 60 (0.6 x 152)	1/4 x 60 (0.6 x 152)
24T092	#4		3/8 x 60 (1.0 x 152)	1/4 x 60 (0.6 x 152)
24T093	#5		1/8 x 60 (0.3 x 152)	3/32 x 60 (0.2 x 152)
24T094	#6		1/2 x 60 (1.3 x 152)	3/8 x 60 (1.0 x 152)

Dispense Valves

Part No.	Description
24P217	MD2 dispense valve with handle
24P223	Ultra-Lite 6000 with 36 element flexible hose mixer
24P221	Ultra-Lite 6000 with 36 element Tri-core mixer

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

⚠WARNING


ELECTRIC SHOCK HAZARD

This equipment must be grounded. Improper grounding, setup, or usage of the system can cause electric shock.

- Turn off and disconnect power cord before servicing equipment.
- Connect only to grounded electrical outlets.
- Use only 3-wire extension cords.
- Ensure ground prongs are intact on power and extension cords.
- Do not expose to rain. Store indoors



SKIN INJECTION HAZARD

High-pressure fluid from dispensing device, hose leaks, or ruptured components will pierce skin. This may look like just a cut, but it is a serious injury that can result in amputation. **Get immediate surgical treatment.**

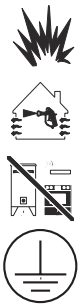
- Do not point dispensing device at anyone or at any part of the body.
- Do not put your hand over the fluid outlet.
- Do not stop or deflect leaks with your hand, body, glove, or rag.
- Follow the **Pressure Relief Procedure** when you stop dispensing and before cleaning, checking, or servicing equipment.
- Tighten all fluid connections before operating the equipment.
- Check hoses and couplings daily. Replace worn or damaged parts immediately.


MOVING PARTS HAZARD

Moving parts can pinch, cut or amputate fingers and other body parts.

- Keep clear of moving parts.
- Do not operate equipment with protective guards or covers removed.
- Pressurized equipment can start without warning. Before checking, moving, or servicing equipment, follow the **Pressure Relief Procedure** and disconnect all power sources.

⚠WARNING



FIRE AND EXPLOSION HAZARD

Flammable fumes, such as solvent and paint fumes, in **work area** can ignite or explode. To help prevent fire and explosion:

- Use equipment only in well ventilated area.
- Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static arc).
- Keep work area free of debris, including solvent, rags and gasoline.
- Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present.
- Ground all equipment in the work area. See **Grounding** instructions.
- Use only grounded hoses.
- Hold gun firmly to side of grounded pail when triggering into pail. Do not use pail liners unless they are antistatic or conductive.
- **Stop operation immediately** if static sparking occurs or you feel a shock**.** Do not use equipment until you identify and correct the problem.
- Keep a working fire extinguisher in the work area.

EQUIPMENT MISUSE HAZARD

Misuse can cause death or serious injury.

- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See **Technical Data** in all equipment manuals.
- Use fluids and solvents that are compatible with equipment wetted parts. See Technical Data in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request MSDS from distributor or retailer.
- Do not leave the work area while equipment is energized or under pressure.
- Turn off all equipment and follow the **Pressure Relief Procedure** when equipment is not in use.
- Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.
- Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.
- Make sure all equipment is rated and approved for the environment in which you are using it.
- Use equipment only for its intended purpose. Call your distributor for information.
- Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.
- Do not kink or over bend hoses or use hoses to pull equipment.
- Keep children and animals away from work area.
- Comply with all applicable safety regulations.

TOXIC FLUID OR FUMES HAZARD

Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.

- Read MSDSs to know the specific hazards of the fluids you are using.
- Route exhaust away from work area. If diaphragm ruptures, fluid may be exhausted into the air.
- Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.

PERSONAL PROTECTIVE EQUIPMENT

Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. This protective equipment includes but is not limited to:

- Protective eyewear, and hearing protection.
- Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer

⚠WARNING

PRESSURIZED ALUMINUM PARTS HAZARD

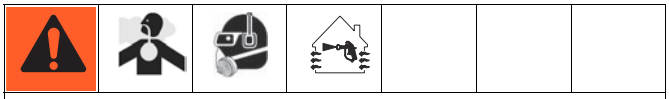
Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage.

- Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents.
- Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.

Important Isocyanate (ISO) Information

Isocyanates (ISO) are catalysts used in some two component materials.

Isocyanate Conditions



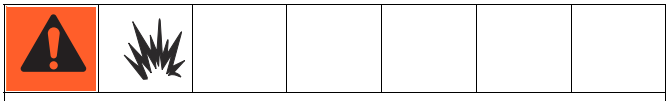
Spraying or dispensing materials containing isocyanates creates potentially harmful mists, vapors, and atomized particulates.

Read material manufacturer's warnings and material MSDS to know specific hazards and precautions related to isocyanates.

Prevent inhalation of isocyanate mists, vapors, and atomized particulates by providing sufficient ventilation in the work area. If sufficient ventilation is not available, a supplied-air respirator is required for everyone in the work area.

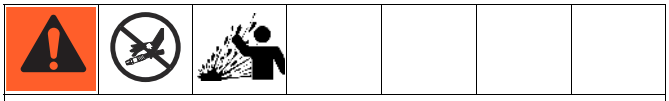
To prevent contact with isocyanates, appropriate personal protective equipment, including chemically impermeable gloves, boots, aprons, and goggles, is also required for everyone in the work area.

Material Self-ignition



Some materials may become self-igniting if applied too thick. Read material manufacturer's warnings and material MSDS.

Keep Components A and B Separate



Cross-contamination can result in cured material in fluid lines which could cause serious injury or damage equipment. To prevent cross-contamination:

- **Never** interchange component A and component B wetted parts.
- Never use solvent on one side if it has been contaminated from the other side.

Moisture Sensitivity of Isocyanates

Exposure to moisture (such as humidity) will cause ISO to partially cure; forming small, hard, abrasive crystals, which become suspended in the fluid. Eventually a film will form on the surface and the ISO will begin to gel, increasing in viscosity.

NOTICE

Partially cured ISO will reduce performance and the life of all wetted parts.

- Always use a sealed container with a desiccant dryer in the vent, or a nitrogen atmosphere. **Never** store ISO in an open container.
- Keep the ISO pump wet cup or reservoir (if installed) filled with appropriate lubricant. The lubricant creates a barrier between the ISO and the atmosphere.
- Use only moisture-proof hoses compatible with ISO.
- Never use reclaimed solvents, which may contain moisture. Always keep solvent containers closed when not in use.
- Always lubricate threaded parts with an appropriate lubricant when reassembling.

NOTE: The amount of film formation and rate of crystallization varies depending on the blend of ISO, the humidity, and the temperature.

Changing Materials

NOTICE

Changing the material types used in your equipment requires special attention to avoid equipment damage and downtime.

- When changing materials, flush the equipment multiple times to ensure it is thoroughly clean.
- Always clean the fluid inlet strainers after flushing.
- Check with your material manufacturer for chemical compatibility.

Component Identification

Overall System

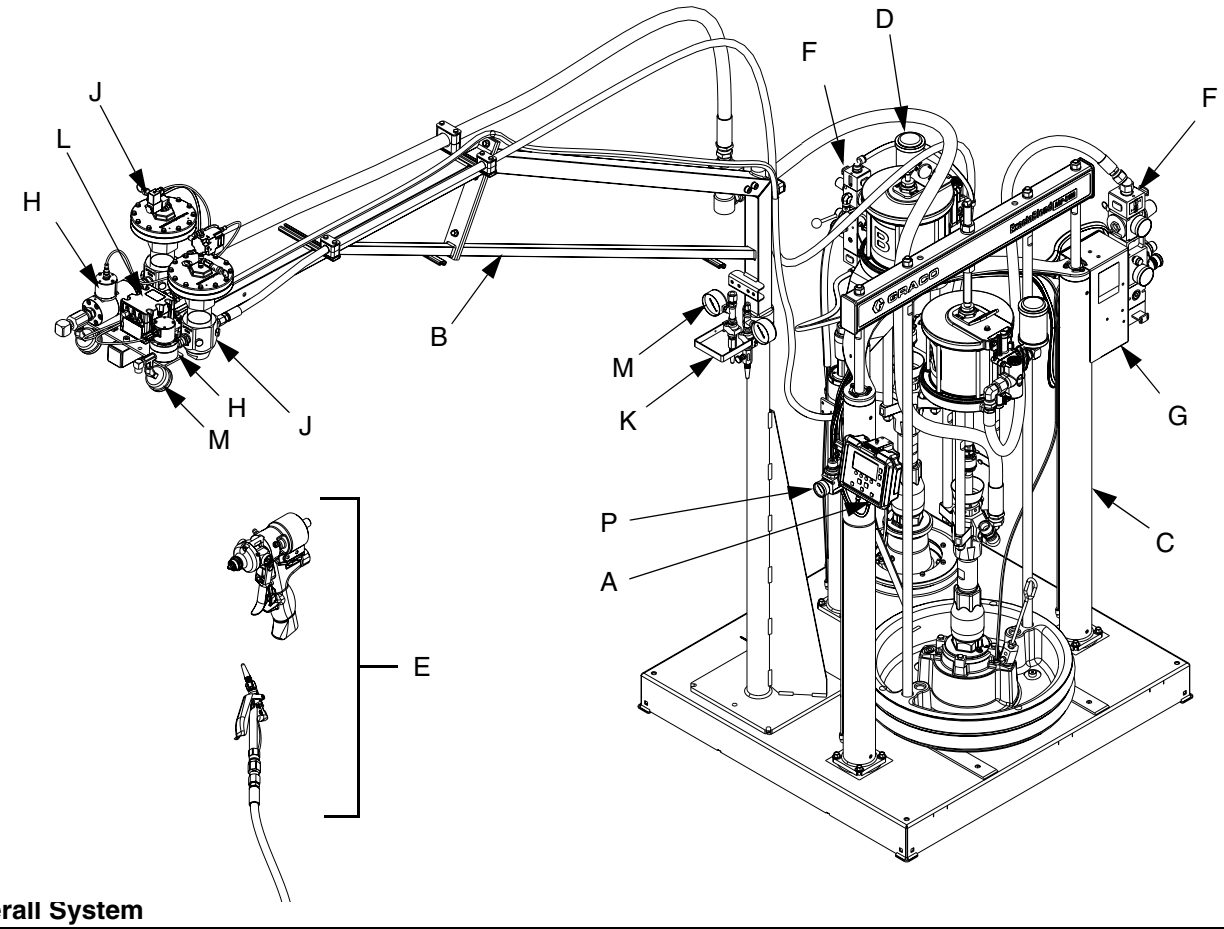


FIG. 1: Overall System

Key:

- **A Display Module (DM)**
- **B Boom**
- **C Ram - Base (A) Chemical***
- **D Ram - Catalyst (B) Chemical***
- **E Dispense Valve***
- **F Integrated Air Controls**
- **G Electrical Enclosure**
- **H Flow Meters***
- **J Fluid Regulator***
- **K Calibration Check Assembly**
- **L Fluid Control Module (FCM)**
- **M Material Pressure Gauges**
- **N Catalyst (B) Filter◆**
- **P Fluid Regulator Adjustment**
  Controls the pressure to the base (A) fluid regulator.

** Refer to specific component manual for more detailed information.*

◆ *Item not shown.*

Display Module (DM)

User Interface

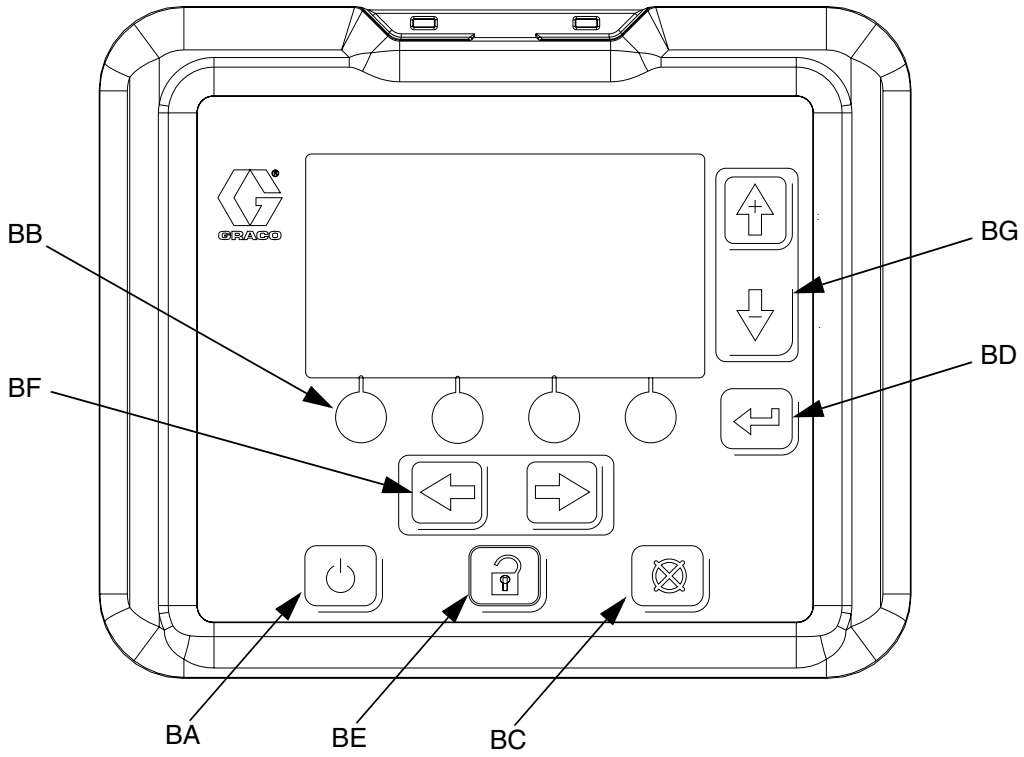


FIG. 2: DM Component Identification - Front

Key:

BA System Enable/ Disable
Enables/disables the system. When the system is disabled, dispense operation is disabled.

BB Soft Keys
Defined by application using the DM.

BC Cancel
Cancel a selection or number entry while in the process of entering a number or making a selection.

BD Enter
Acknowledge changing a value or making a selection.

BE Lock/Setup
Toggle between run and setup screens. If setup screens are password protected, button toggles between run and password entry screen.

BF Field Selection
Navigate to another field when the DM is in setup mode. These buttons have no function when the DM is in run mode.

BG Increase / Decrease / Field Selection
Increase or decrease the selected value. Navigate to another field.

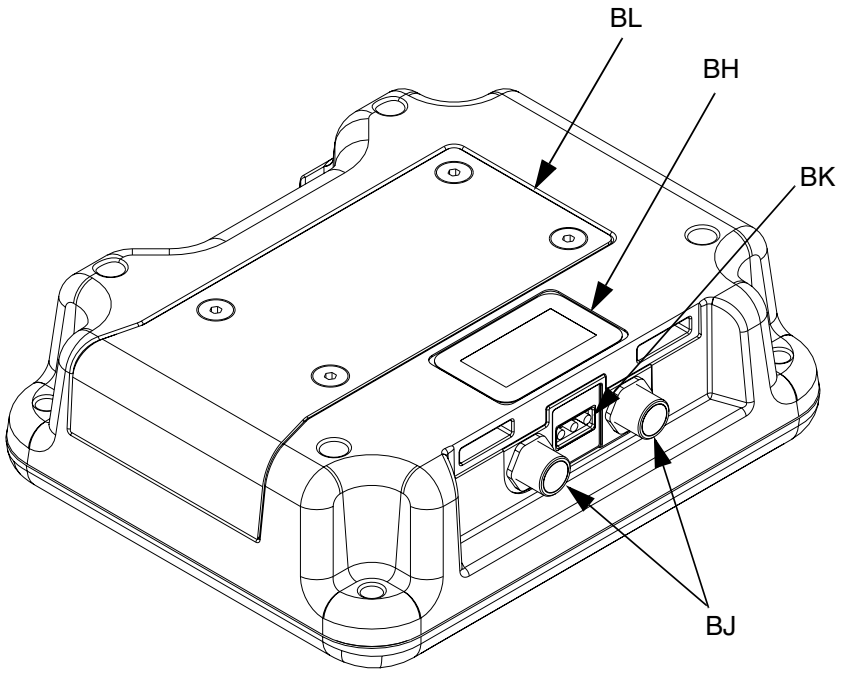


FIG. 3: DM Component Identification - Rear

BH Model Number
Identification tag for the DM.

BJ CAN Cable Connections
Electrical connection for power and communication to other GCA devices.

BK Module Status LEDs
Visual indicators to show the status of the DM:
Green Solid - Power provided.
Green Off - No power.
Yellow Flashing - Communication with other GCA devices occurring.
Red Solid - Bad DM or machine is in critical status
Red Flashing - Wrong program uploaded.

BL Token/Battery Access Cover
Access cover for token and battery.

Main Display Components

The following figure calls out the navigational, status, and general informational components of each screen.

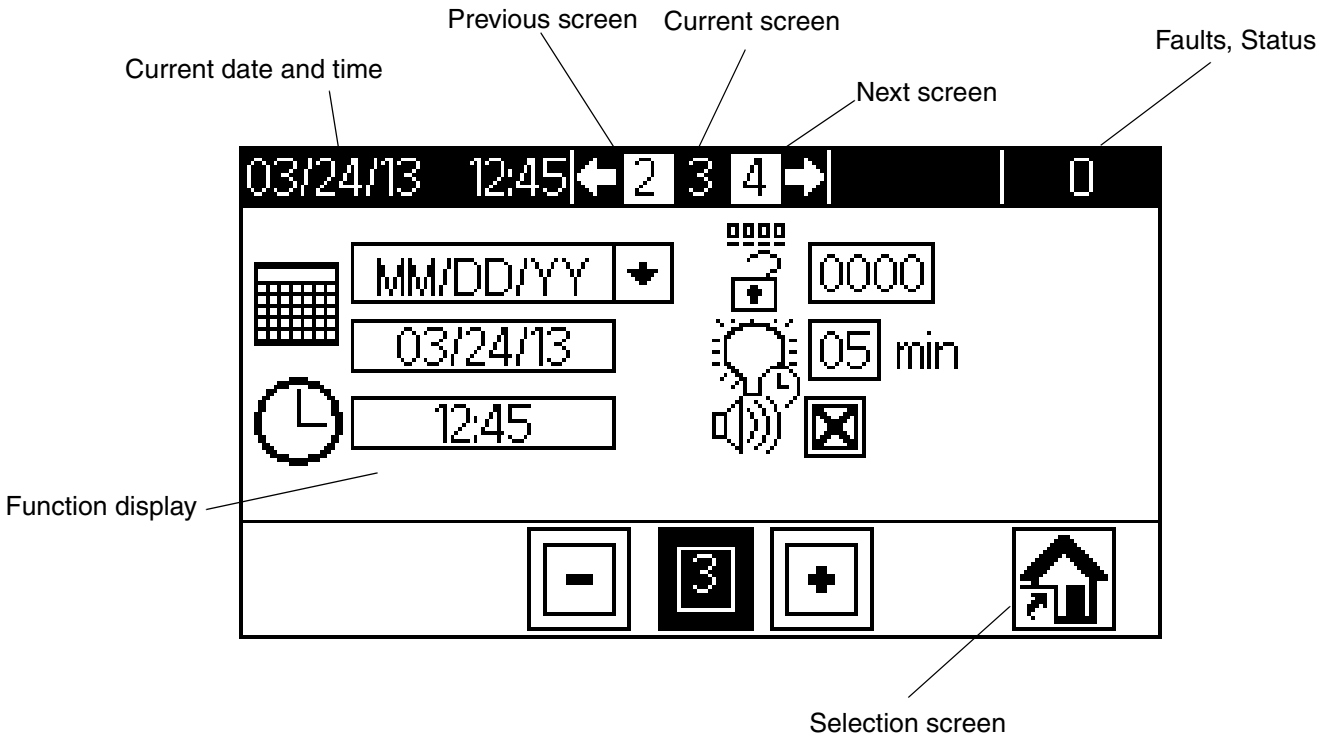


FIG. 4: Main Display Components

Integrated Air Controls

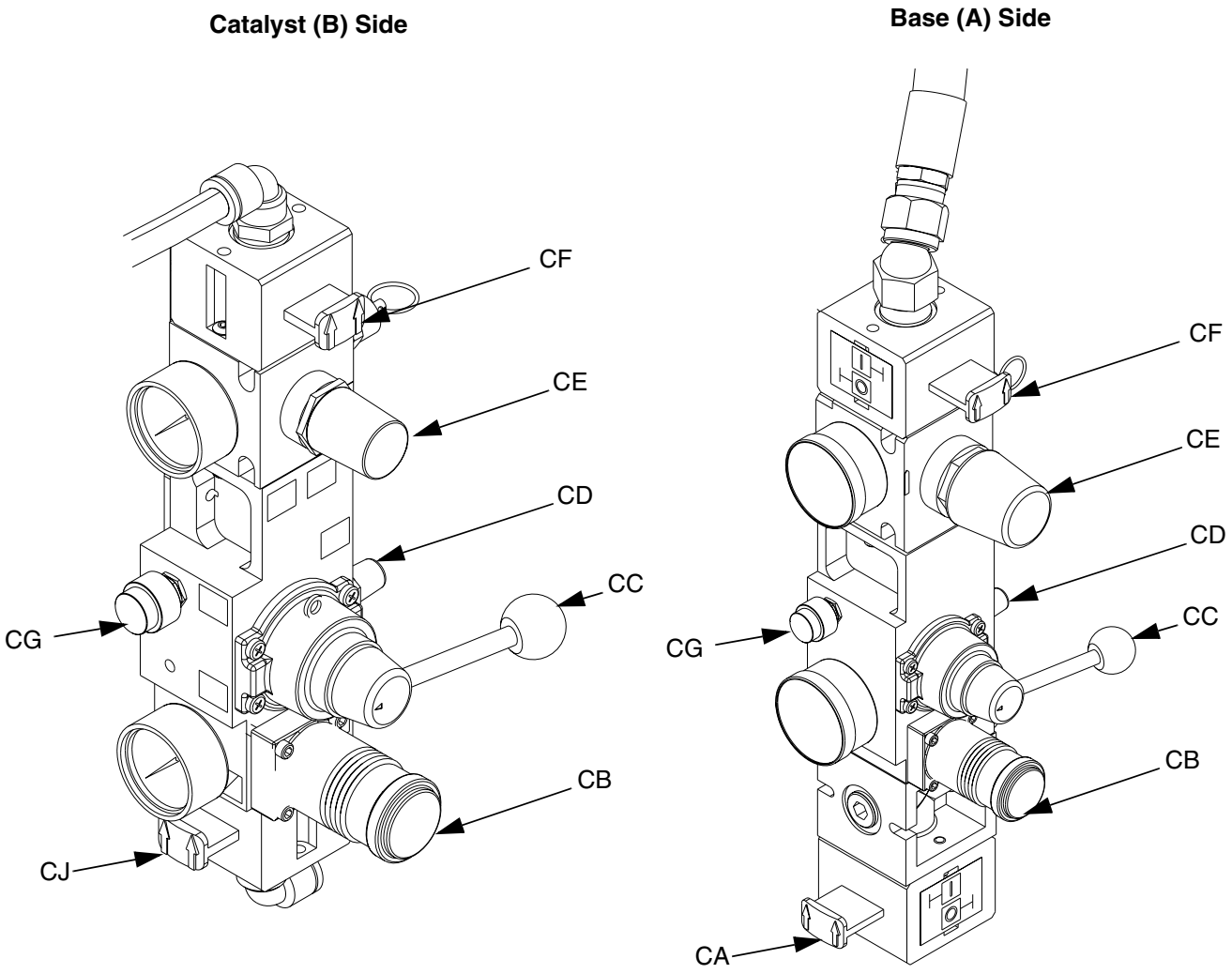


FIG. 5: Integrated Air Controls

Key:

CA Main Air Slider Valve
Turns air on and off to the entire system. When closed, the valve relieves pressure downstream.

CB Ram Air Regulator
Controls the ram up and down pressure and blowoff pressure.

CC Ram Director Valve
Controls the ram direction.

CD Exhaust Port with Muffler

CE Air Motor Regulator
Controls the air pressure to the motor.

CF Air Motor Slider Valve
Turns air on and off to the air motor. When closed, the valve relieves air trapped between it and the motor. Push the valve in to shutoff.

CG Blowoff Button
Turns air on and off to push the platen out of an empty drum.

CJ Catalyst Air Slider Valve
Turns air on and off to the catalyst motor only. When closed, the valve relieves pressure down stream.

Electrical Enclosure

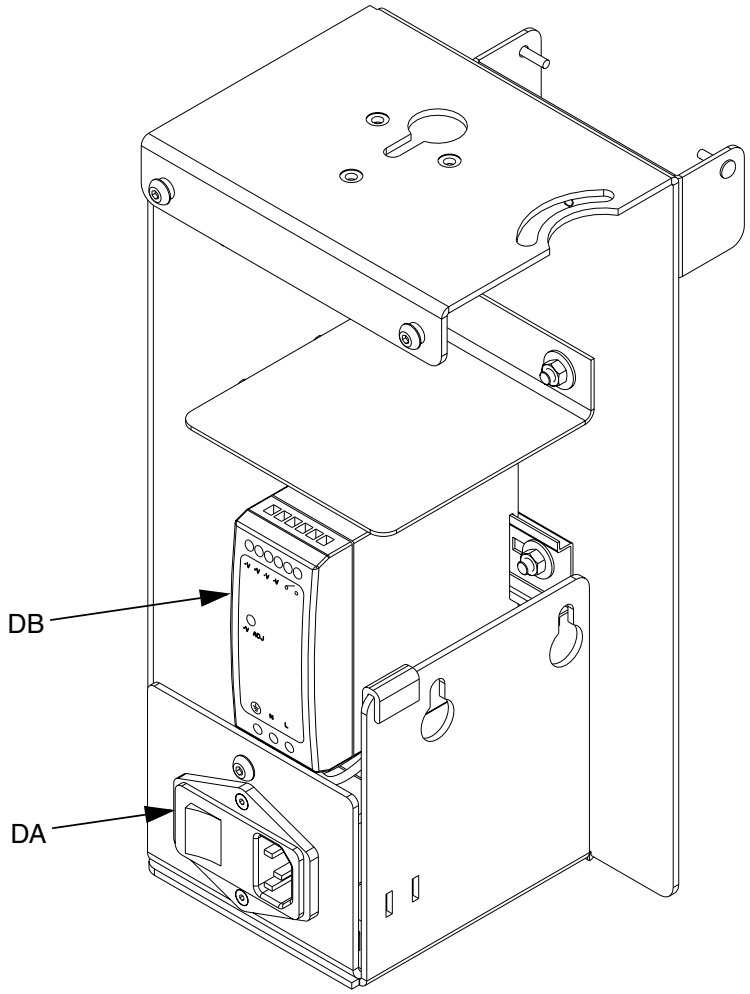


FIG. 6: Electrical Enclosure

Key:

DA Power Switch
Turns electrical power on or off.

DB 24VDC Power Supply
Converts input power to 24 VDC.

Fluid Control Module (FCM)

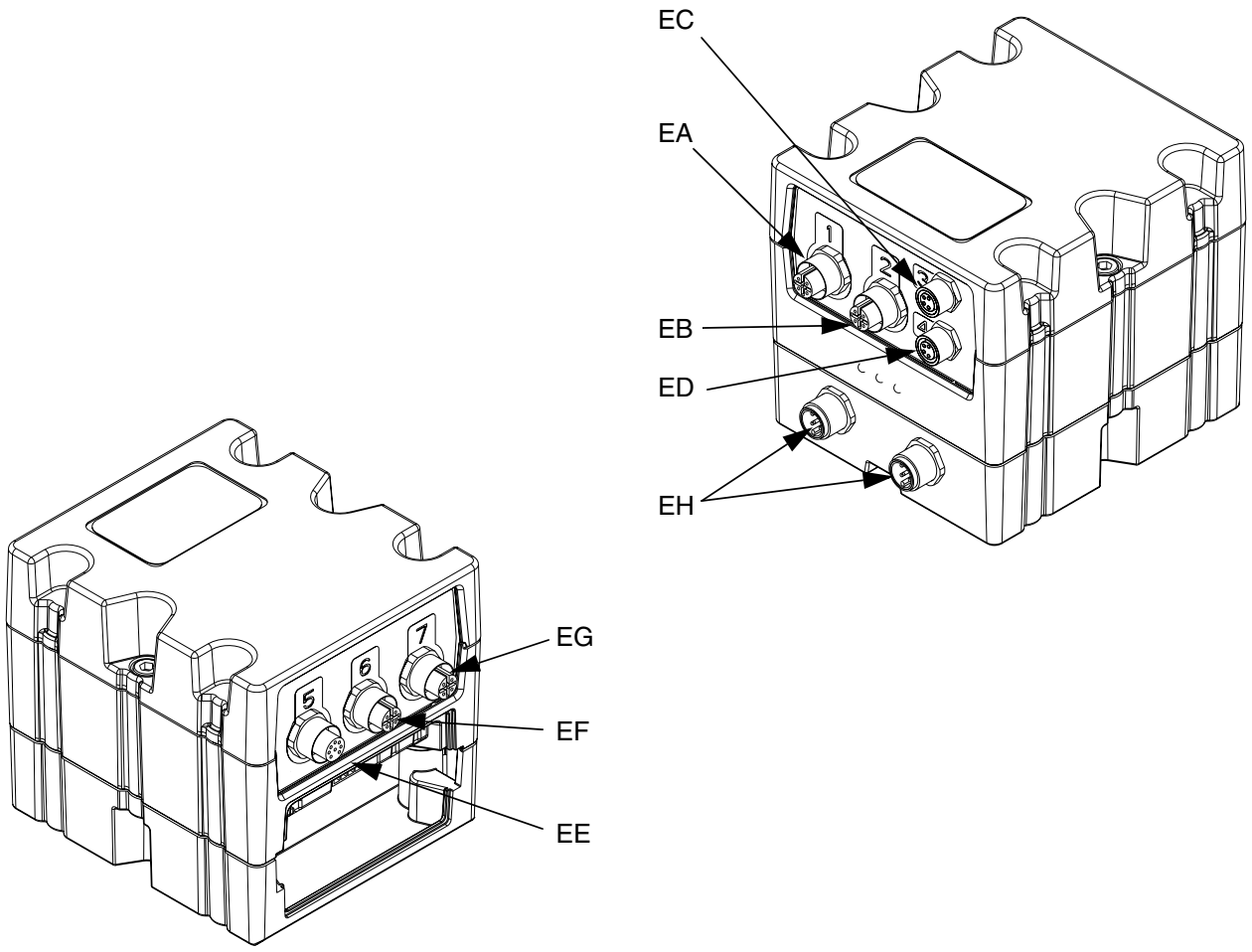


FIG. 7: FCM

Key:

EA Port 1 - Air Shut off Valve
Controls the air to the base (A) material regulator.
Port 1 - Low Level Sensors (Optional)
Low level input for the both materials. Refer to **Accessories and Kits**, page 52, for more details.

EB Port 2 - Flow Meters
Base (A) and Catalyst (B) flow meter input.

EC Port 3 - Not Used

ED Port 4 - Voltage to Pneumatic (V/P) Regulator
Controls the air to the catalyst (B) material regulator.

EE Port 5 - Audible Light Tower (Optional)
Visual and audible indicator of machine status. Refer to **Accessories and Kits**, page 52, for more details.

EF Port 6 - Not Used

EG Port 7 - Not Used

EH CAN Connection
Supplies power and communication to GCA components.

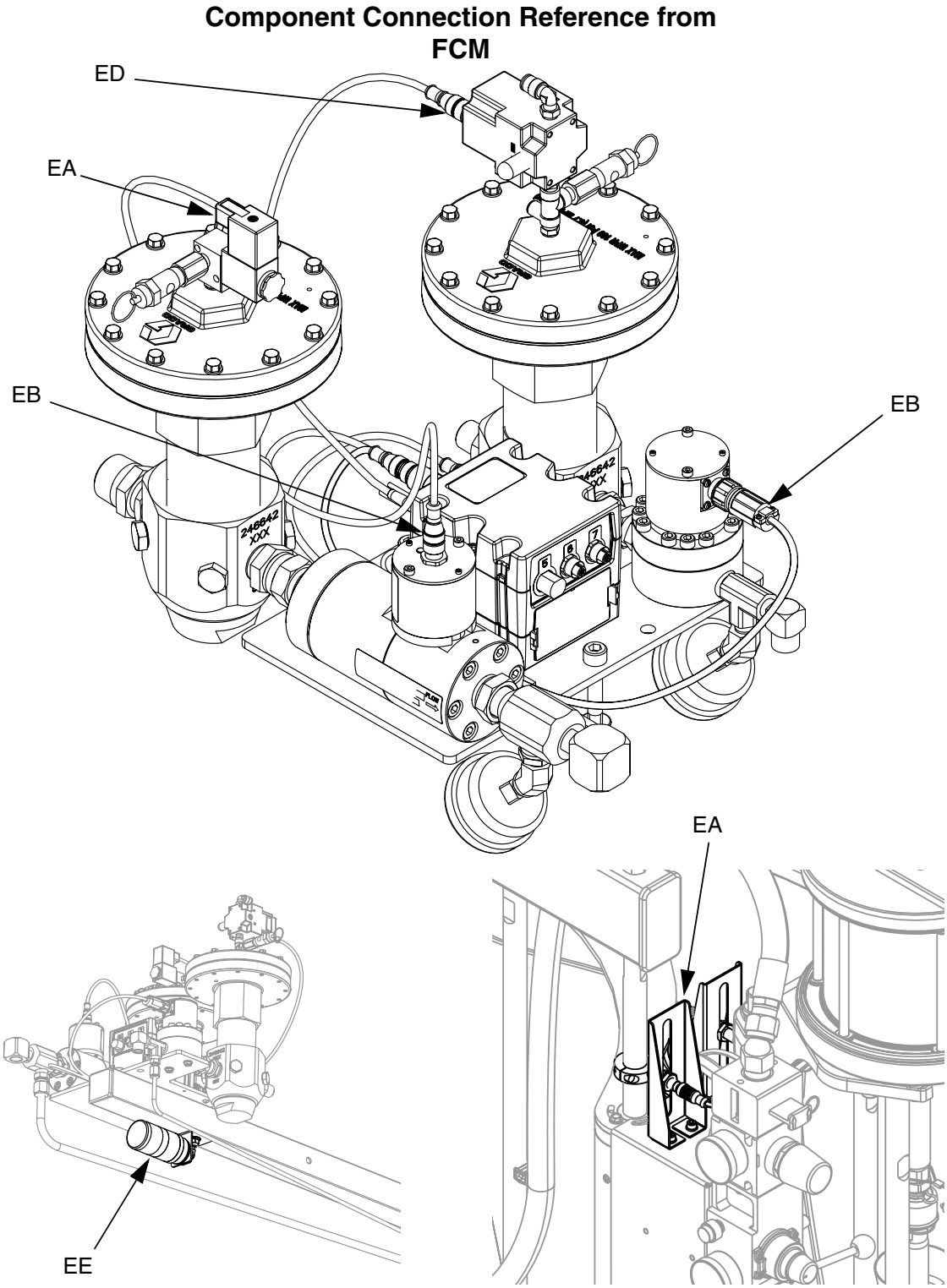


FIG. 8: Component Connection Reference from FCM

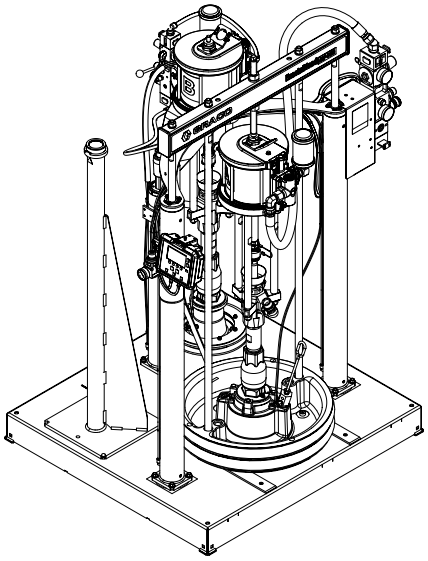
Installation

NOTICE

To avoid flow meter malfunction, do not use PTFE tape on NPT threads. Only apply pipe sealant, Loctite® #565 or equivalent, to all NPT threads when installing.

1. Locate the Machine Base.

Locate the machine on a level surface. Refer to **Dimensions**, page 68, for space requirements.

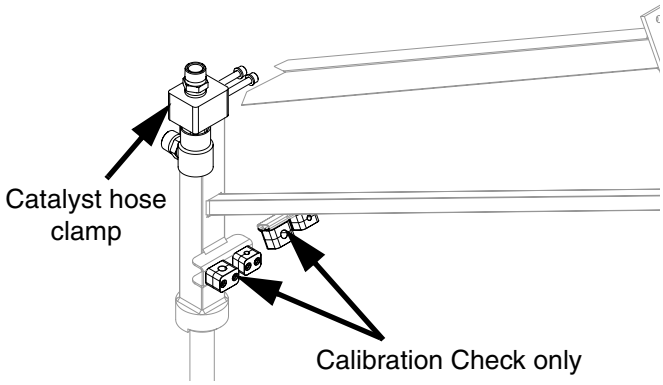


2. Assemble the Hose Clamps and Swivel Assembly onto the Boom Base.

a. Torque the swivel assembly fasteners to 24 ft-lb (33 N•m).

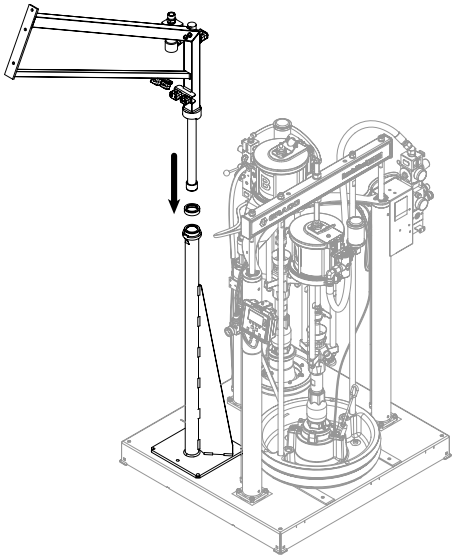
b. Hand tighten all hose clamps.

NOTE: Refer to steps 8 and 9 for visual clarity of hose clamp placement.



3. Install the Boom Base onto the Machine Base.

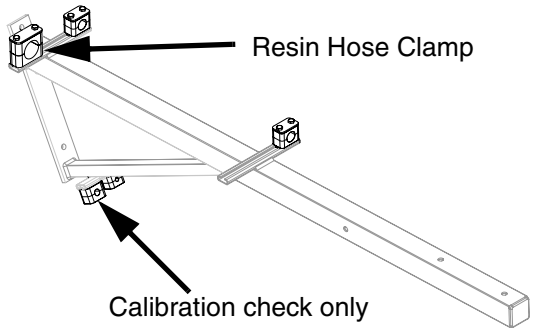
Slide the boom base into the machine base mast.



4. Assemble the Hose Clamps onto the Front Boom Arm.

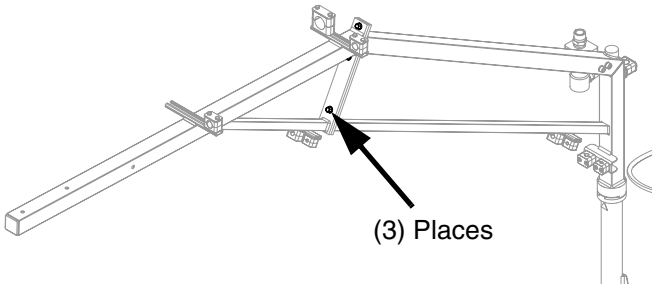
Hand tighten all hose clamps.

NOTE: Refer to steps 8 and 9 for visual clarity of hose clamp placement.



5. Install the Front Boom Arm onto the Boom Base.

Torque all fasteners to 24 ft-lb (33 N•m).

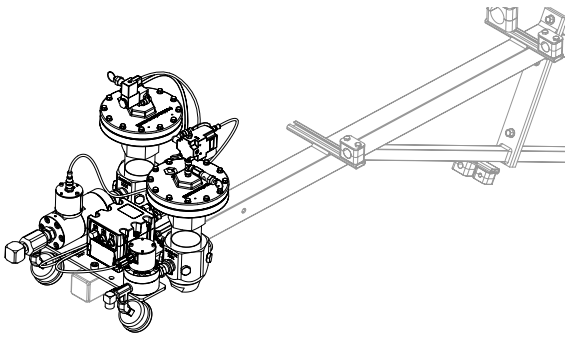


6. Install the Fluid Plate onto the Front Boom Arm.

NOTICE
Injury may occur if the fluid plate is lifted by only one person. Use a hoist, multiple people, or remove the fluid regulators prior to installation.

a. Torque the fluid plate fasteners to 24 ft-lb (33 N•m).

b. Install the fluid regulators if removed for installation.

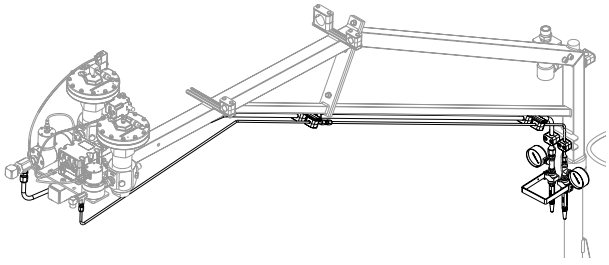


7. <u>Calibration Check Only</u>: Install the Calibration Check Assembly and Material Tubes onto the Boom Assembly.

a. Tighten all fittings to prevent leaking.

b. Tighten all hose clamps to secure material lines.

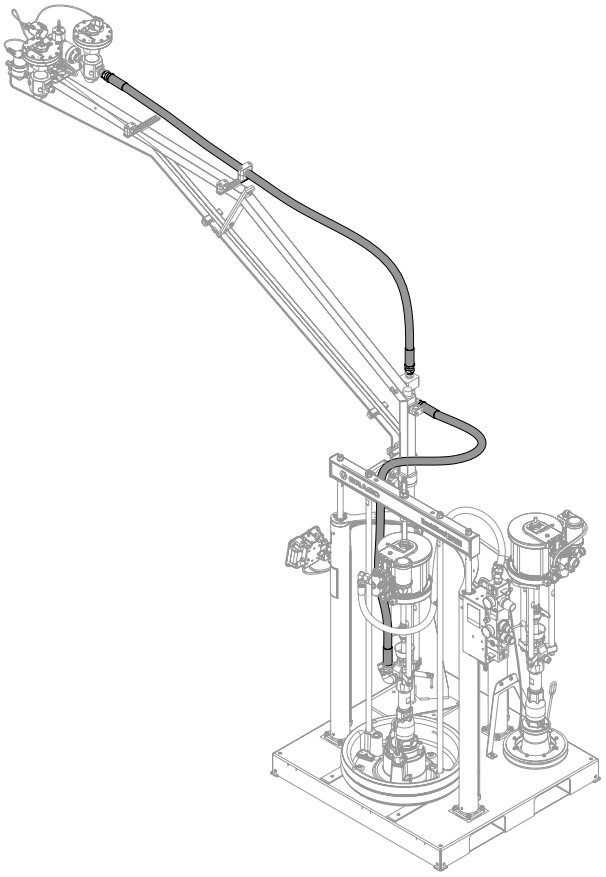
NOTE: For additional assembly details, refer to the ExactaBlend AGP Advanced Glazing Proportioner - Accessories, Instructions manual.



8. Route and Connect the Base (A) Material Hoses.

a. Tighten all fittings to prevent leaking.

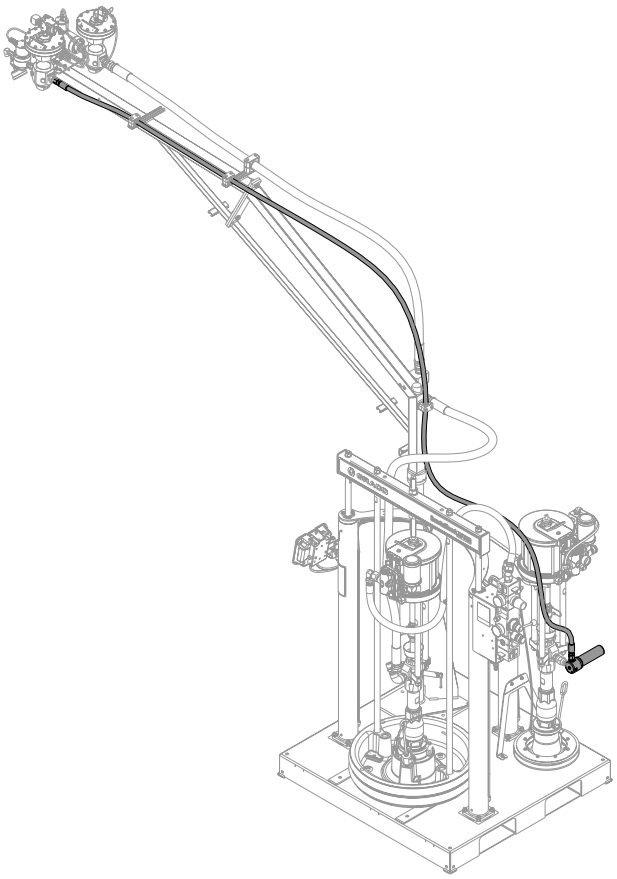
b. Tighten all hose clamps to secure material lines.



9. Route and Connect the Catalyst (B) Material Hose.

a. Tighten all fittings to prevent leaking.

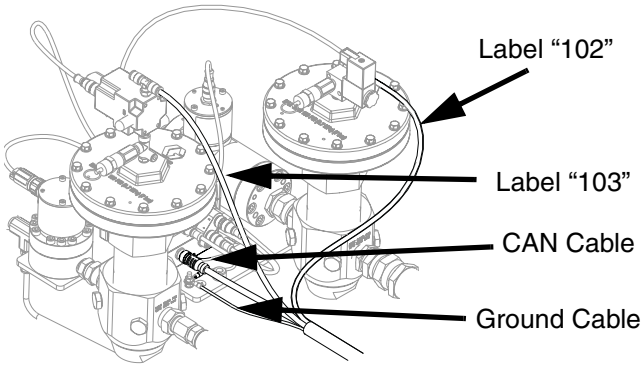
a. Tighten all hose clamps to secure material lines.

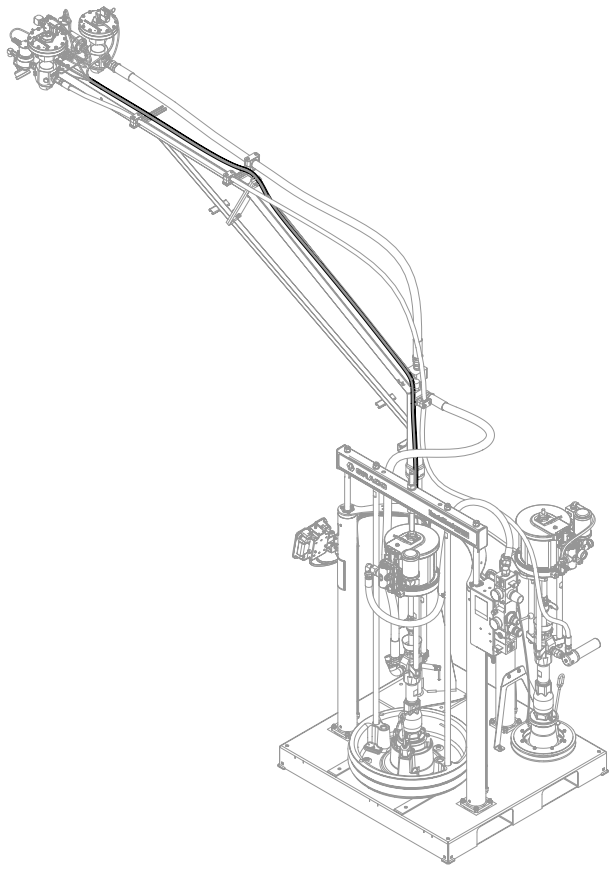


10.Route and Connect the Air Hoses and Electrical Lines.

Secure the electrical lines to the boom using electrical tape or zip ties.

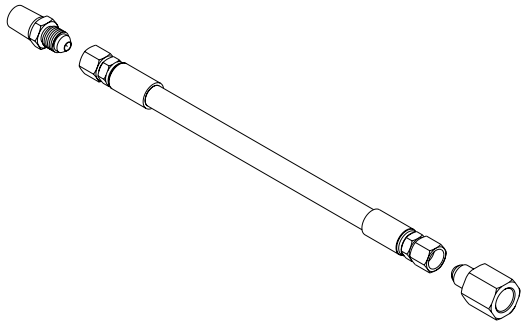
NOTE: Securing the ground cable to the fluid plate is required for the proper grounding of the machine.





11.Assemble the Base (A) Material Whip Hose.

Tighten all fittings to prevent leaking.



12.Assemble the Catalyst (B) Material Whip Hose.

The following selections of material hoses and restrictor pins are based on the catalyst (B) chemical used. Refer to the table for recommended hose and pin sizes. Tighten all fittings to prevent leaking.

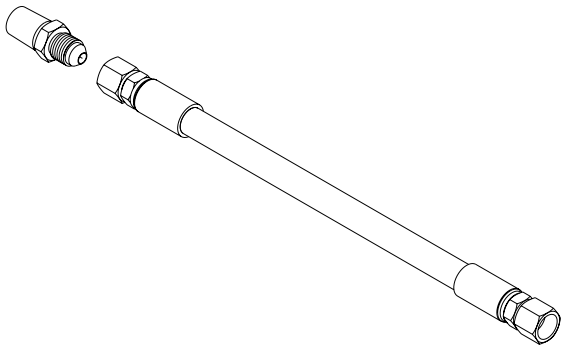
Chemical★	Typical K-Factor [Base (A) / Catalyst (B)]	Dispense Valve Type	Hose C1: Fluid Plate to Restrictor Housing (SST) in. (mm) / JIC	Restrictor Pin Size ❖	Hose C2: ✠ Restrictor Housing to Dispense Valve in. (mm) / JIC
Dow Corning 982 Grey	0.2070 / 0.0740	MD2	1/4 (6) / #04	#2	1/8 (3) / #04
		Ultra-lite	1/4 (6) / #04	#3	1/8 (3) / #04
Dow Corning 983 Black	0.2040 / 0.0650	MD2 or Ultra-lite	1/8 (3) / #04	Union Fitting	1/8 (3) / #04
Fenzi Thiover Polysulfide	0.2790 / 0.1080		1/2 (13) / #08		3/8 (9) / #06
Kömmerling Ködiglaze S	0.2040 / 0.0900		1/8 (3) / #04		3/32 (2) / #04
Kömmerling GD920	0.2050 / 0.0860		1/8 (3) / #04		3/32 (2) / #04
Kömmerling GD116	0.2680 / 0.1010		1/4 (6) / #04		1/4 (6) / #04
Momentive IGS 3723 Grey	0.2140 / 0.0660		1/4 (6) / #04		1/8 (3) / #04
Momentive SSG 4600 Black	0.2170 / 0.0680		3/8 (9) / #06		1/8 (3) / #04
Momentive SSG 4600 Grey	0.2110 / 0.0690		3/8 (9) / #06		1/4 (6) / #04
Silade MF881	0.2160 / 0.0670		1/8 (3) / #04	#2	1/8 (3) / #04
Sika Sikasil SG-500	0.2130 / 0.0660		1/4 (6) / #04	Union Fitting	1/8 (3) / #04
Tremco Proglaze II Black	0.2010 / 0.0890		1/8 (3) / #04		1/8 (3) / #04

★ *All chemicals listed are registered trademarks of their specific company of manufacture.*

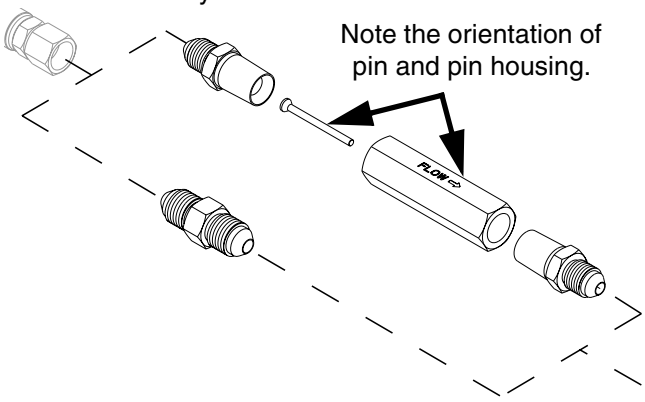
❖ *Refer to **Restrictor Kit, 24R804**, page 53, for purchase.*
Restrictor pin size is for typical applications and are for reference only. It may be necessary to install other pins or configurations to obtain balanced pressures.
#1 = 0.094 in. (2.4 mm) • #2 = 0.098 in. (2.5 mm) • #3 = 0.102 in. (2.6 mm)

✠ *Refer to **Catalyst (B) Hoses**, page 53, for additional hose sizes available.*

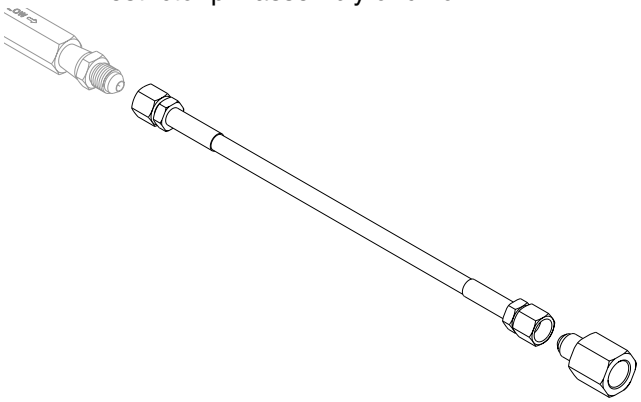
a. Select the “C1” hose. Install the adapter.



b. Select the restrictor pin. Install the restrictor pin assembly or union to the “C1” hose.

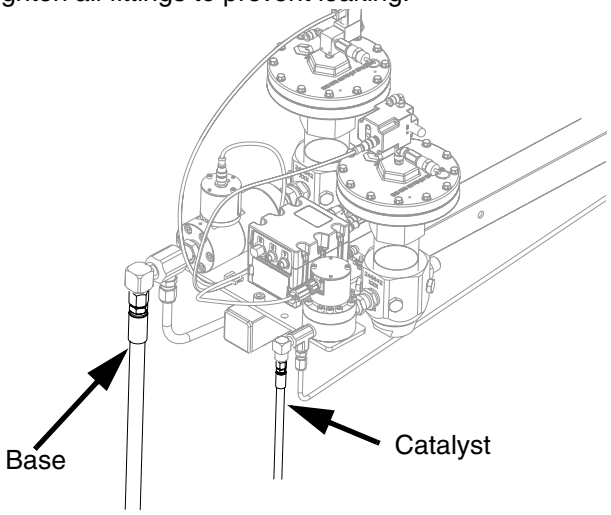


c. Select the “C2” hose. Install the “C2” hose to the restrictor pin assembly or union.



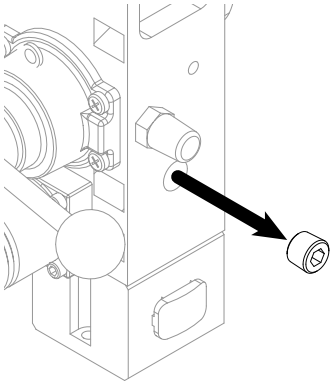
13. Connect the Catalyst (B) and Base (A) Material Whip Hoses to the Fluid Plate.

Tighten all fittings to prevent leaking.

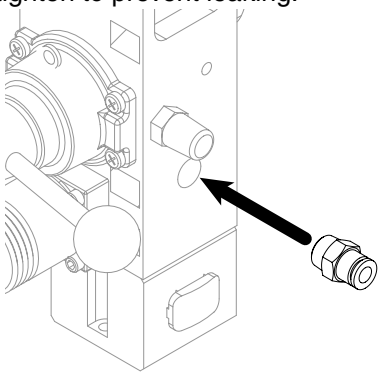


14. <u>MD2 Only:</u> Connect the Air Fitting and Route the Air Hose.

a. Remove the plug located on the catalyst (B) integrated air control.



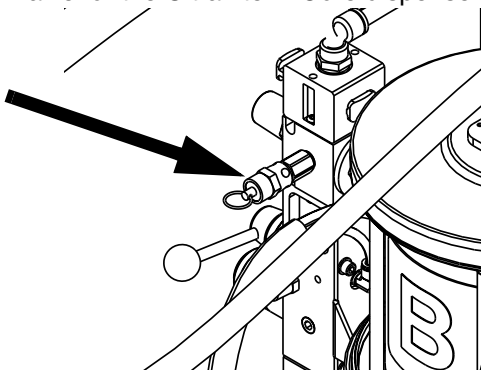
b. Install the air fitting. Use sealant on the threads and tighten to prevent leaking.



c. Route the air line beside the other air hoses that were routed in step 10.

15. Ultra-Lite TriCore Only: Replace the Relief Valve on Both Integrated Air Controls.

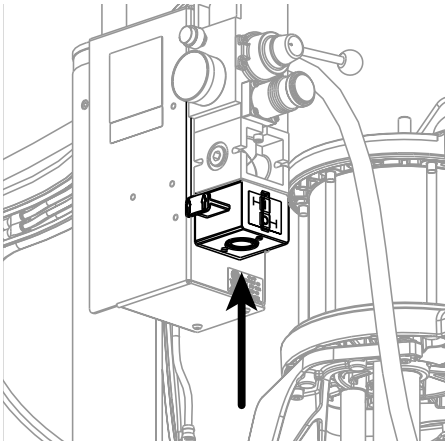
Replace the standard relief valve found on both the base (A) and catalyst (B) integrated air controls with the relief valve for the Ultra-lite TriCore dispense valve.



16. Install Accessories.

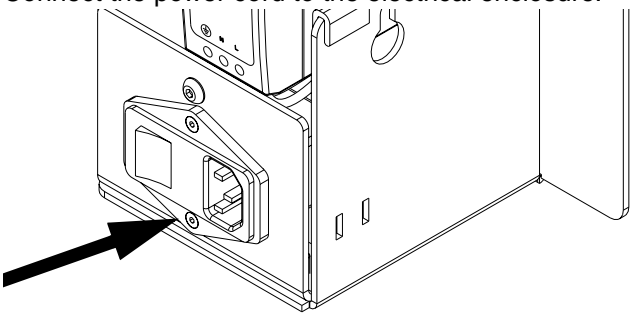
Refer to the ExactaBlend AGP Advanced Glazing Proportioner - Accessory Kits manual for details.

17. Connect Air to the Machine.

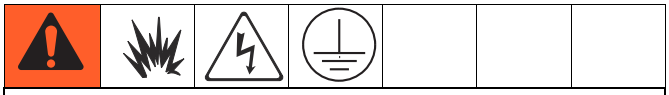


18. Connect Electrical Power to Machine.

Connect the power cord to the electrical enclosure.



Grounding



The equipment must be grounded to reduce the risk of static sparking and electric shock. Electric or static sparking can cause fumes to ignite or explode. Improper grounding can cause electric shock. Grounding provides an escape wire for the electric current.

Machine: Grounded through customer supplied power cord.

Fluid supply container: follow local code.

Solvent pails used when flushing: follow local code. Use only conductive metal pails, placed on a grounded surface. Do not place the pail on a nonconductive surface, such as paper or cardboard, which interrupts grounding continuity.

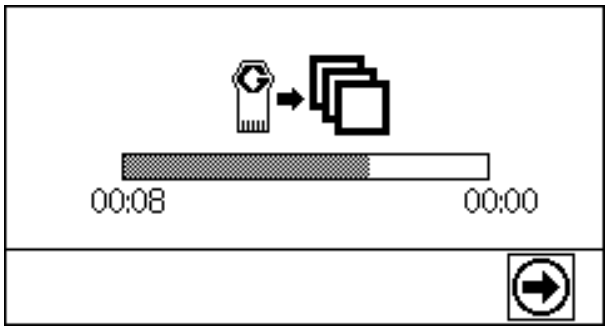
To maintain grounding continuity when flushing or relieving pressure: hold metal part of the gun/dispense valve firmly to the side of a grounded metal pail, then trigger the gun/valve.

Setup

NOTICE

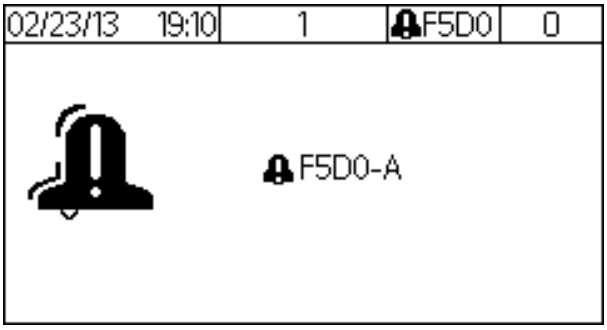
To prevent damage to soft key buttons, do not press the buttons with sharp objects such as pens, plastic cards, or fingernails.

When software is updated on the DM, the software is then automatically updated on all connected GCA components. A status screen is shown while the software is updating to indicate the progress. When the status bar is complete, press  to continue.



When the main electrical power is turned on, the splash screen will be displayed until communication and initialization is complete.

The DM will display an error message when initialization is complete. This error occurs because the machine has not been calibrated. Press  to acknowledge the error and continue with the setup procedure.

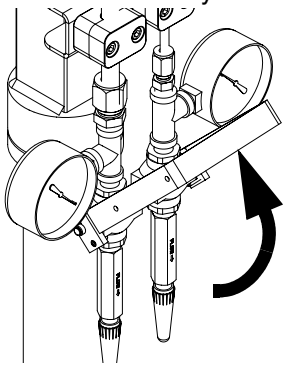


1. Purge Material Lines.

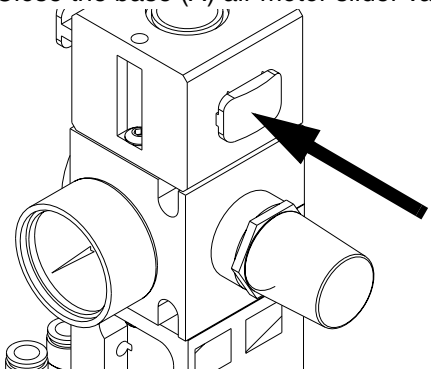
To avoid personal injury or machine damage, adjust all air regulators counter-clockwise prior to turning the main air on.

a. Load base (A) material drum. Perform the “Change Drums” procedure in the Air-Powered Ram manual.

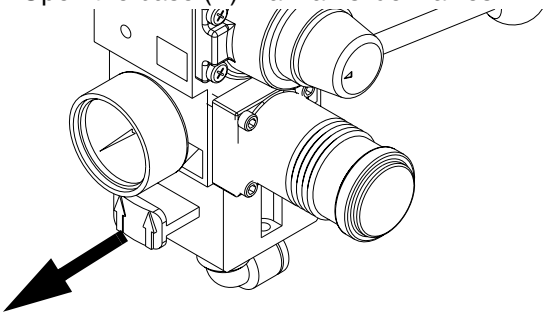
b. **Calibration Check Assembly Only:** Close the calibration check assembly.



c. Close the base (A) air motor slider valves.

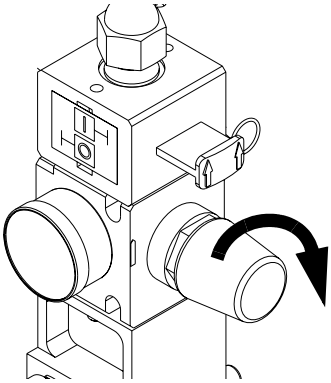


d. Open the base (A) main air slider valves.

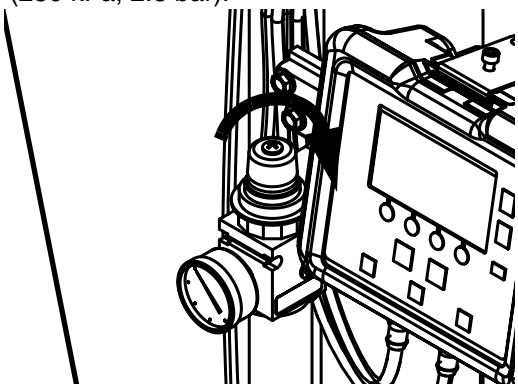


e. Set the base (A) air motor regulators to 10 psi (70 kPa, 0.7 bar).

To avoid personal injury or machine damage, do not exceed 25 psi on the base (A) material until a steady flow of material has been established.

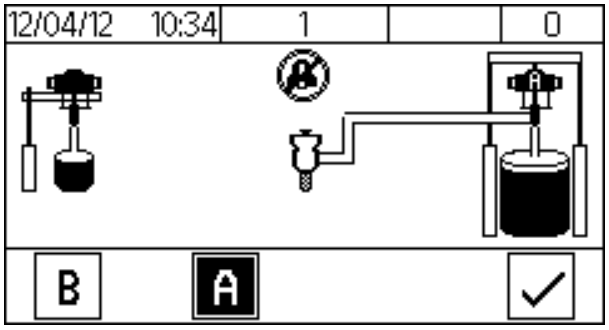


f. Set the fluid regulator adjustment to 40 psi (280 kPa, 2.8 bar).

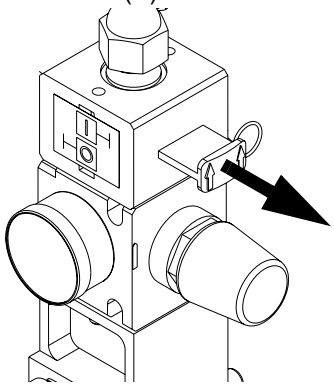


g. Place the base (A) hose end into a waste container.

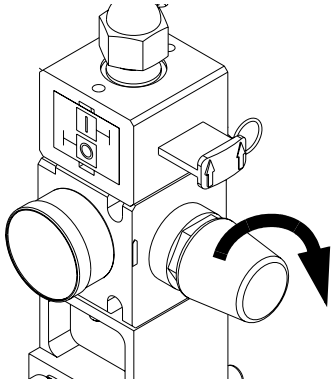
h. Activate A on the DM.



i. Open the base (A) air motor slider valve.

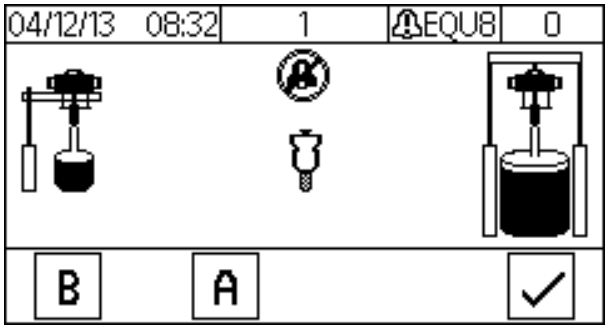


j. Increase the base (A) air motor regulator as required to have material flow out of the hose.

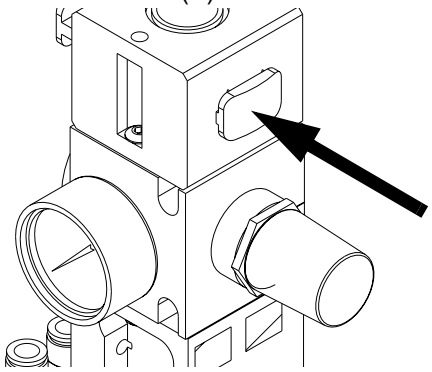


k. Dispense the material into the waste container until the base (A) material hose is purged and free of air.

l. Deactivate A on the DM.

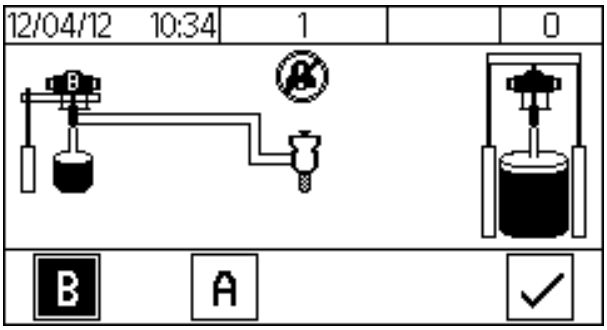


m. Close the base (A) air motor slider valve.



n. Repeat steps a through m for the catalyst (B) hose.

NOTE: Activate B on the DM when prompted and all slider valves refer to the catalyst (B) air controls.

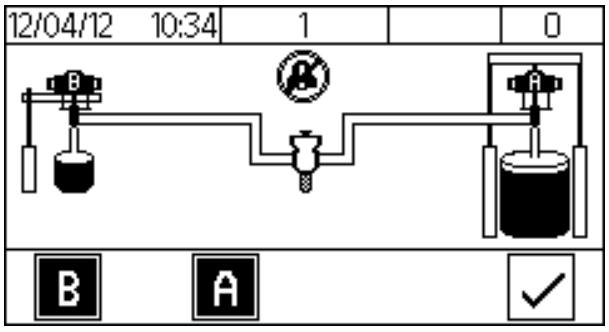


2. Connect the dispense applicator.

MD2:

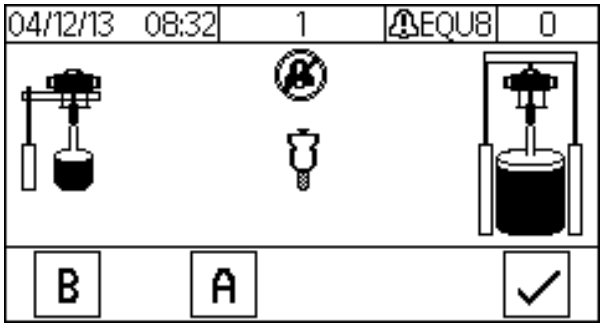
a. Connect both base (A) and catalyst (B) material hoses to the dispense applicator.

b. Activate both A and B on the DM.



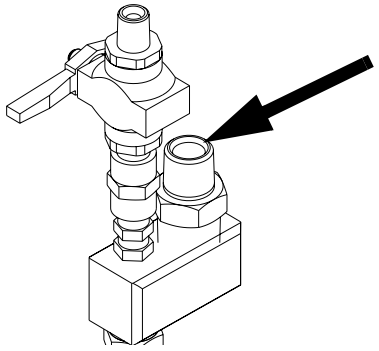
c. Open the catalyst (B) ball valve and dispense material into a waste container until the dispense valve has been purged and is free of air.

d. Activate ✓ on the DM.

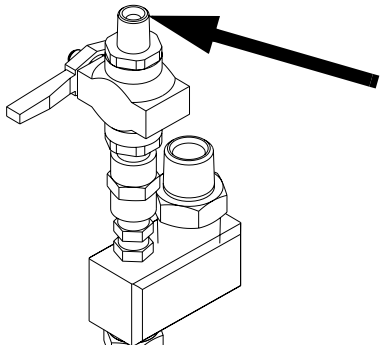


Ultra-lite:

a. Connect the base (A) hose to the base (A) inlet fitting.

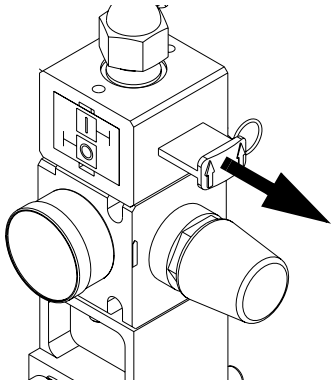


b. Connect the catalyst (B) hose to the catalyst (B) inlet fitting.

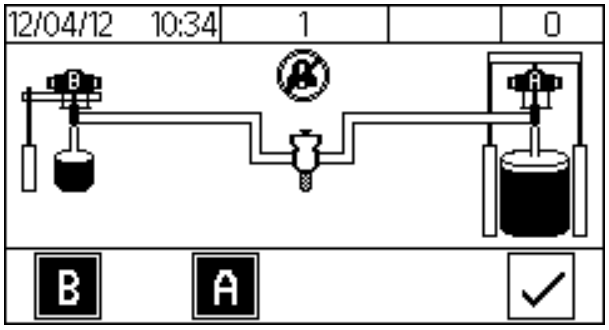


3. <u>Calibration Check Assembly Only</u>: Purge material lines to the calibration check assembly.

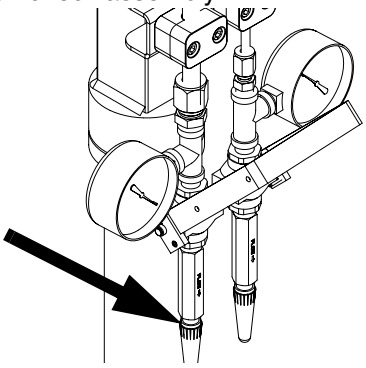
a. Open the base (A) and catalyst (B) air motor slider valves.



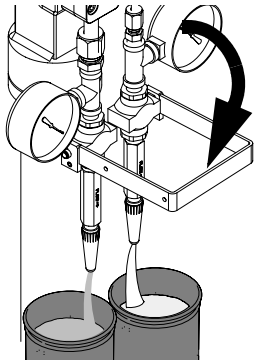
b. Activate both A and B on the DM.



c. Place a waste container underneath the calibration check assembly.

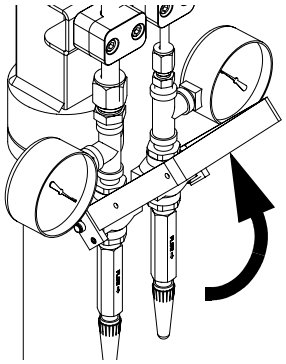


d. Open the calibration check assembly.



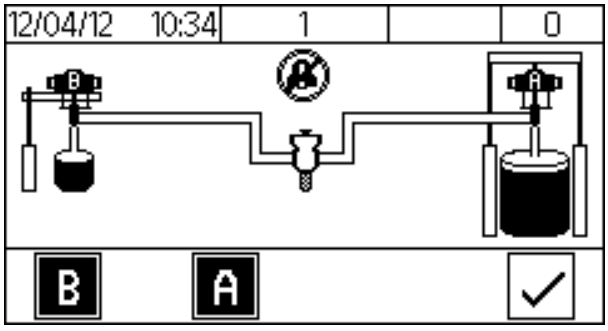
e. Dispense the material into the waste container until both the base (A) and catalyst (B) material lines have been purged and are free of air.

f. Close the calibration check assembly.



g. Open the catalyst (B) ball valve and dispense material into a waste container until the dispense valve has been purged and is free of air.

h. Activate ✓ on the DM.

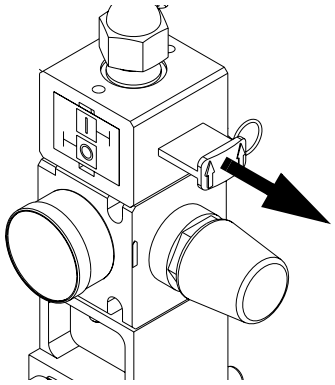


4. Calibrate the machine.

Perform the following procedure during initial setup of the machine, if the flow meters were replaced, or if the machine needs to be recalibrated.

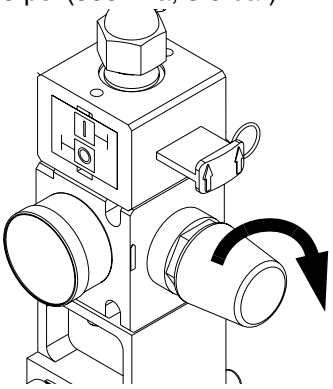
a. Engage the trigger lock.

b. Open the base (A) and catalyst (B) air motor slider valves.

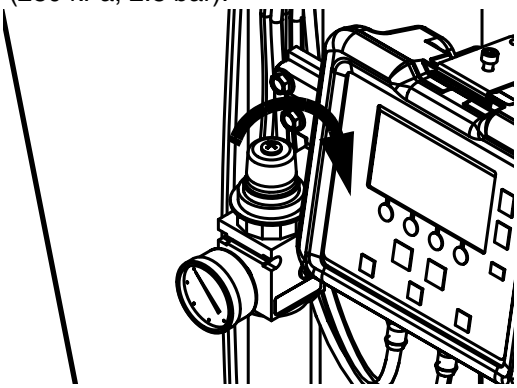


c. Set the base (A) and catalyst (B) air motor regulators.

MD2: 70 psi (480 kPa, 4.8 bar).
Ultra-lite™: 85 psi (586 kPa, 5.9 bar)



d. Set the fluid regulator adjustment to 40 psi (280 kPa, 2.8 bar).



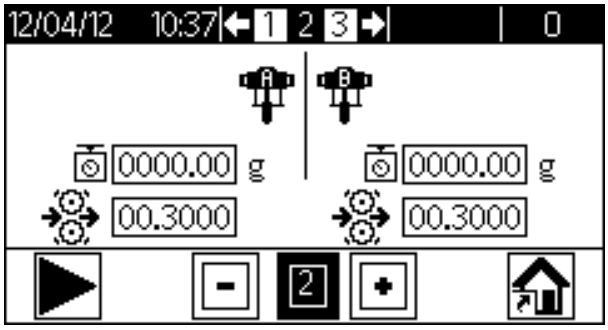
e. Place two separate containers on two separate scales and zero the scales. These containers will be used in step j.

NOTE: Weight units of the scales are to be set as grams.

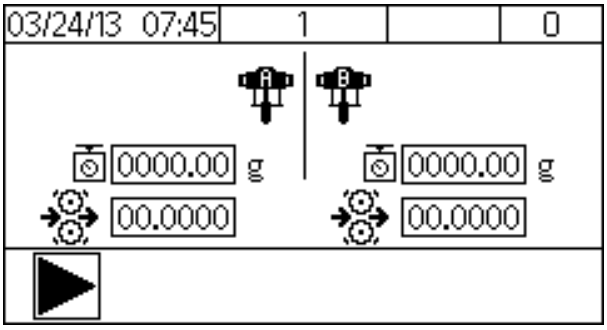
f. Navigate to setup **Screen 2**.

NOTE: Screen 2 is already shown if this procedure is performed during the initial setup of the machine.

Screen 2 - Recalibration

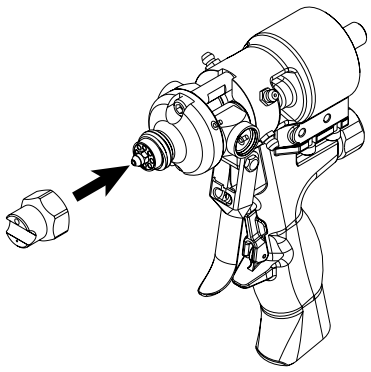


Screen 1- Initial Calibration



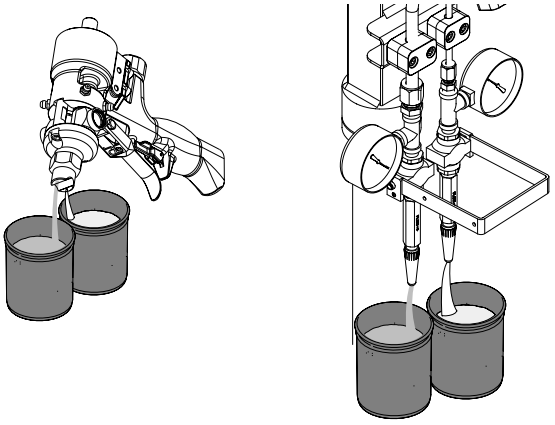
g. Activate ▶ to signal the machine of the following calibration shot.

h. **MD2:** Install the calibration nozzle onto the dispense applicator.



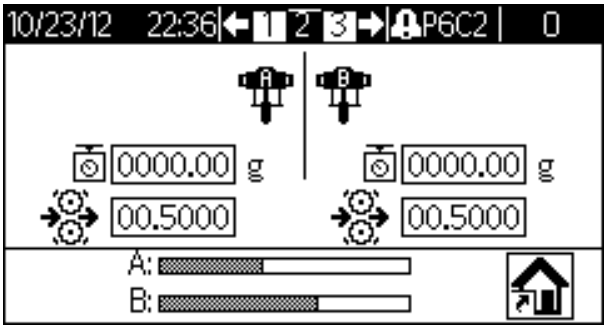
i. Disengage the trigger lock.

j. Dispense the chemicals into two separate containers.
MD2: Chemical will be dispensed through the applicator.
Ultra-lite: Chemical will be dispensed through the calibration check assembly.



k. Continue to dispense the chemical into the containers until both status bars are complete.

NOTE: If the light tower is installed, a green light will be illuminated when the status bars are complete.

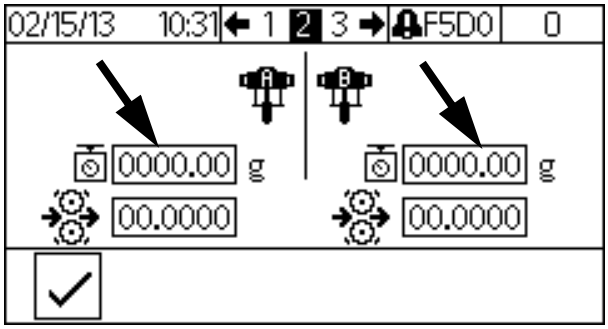


l. Weigh both containers separately and input the values of both chemicals into setup **Screen 2**.

NOTE: To change a value in a desired field, perform the following.

- Press ↑ ↓ ← or → to highlight the desired field to be changed.
- Press ↵ to activate the desired field or to activate/deactivate an option.
- Press ↑ or ↓ to change the value of the selected field.
- Press ↵ to set the value.

NOTE: Weight units are in grams.

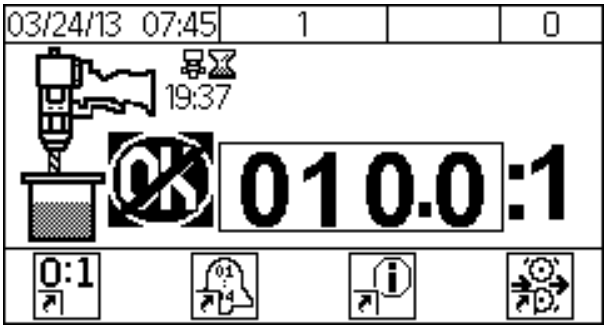


m. Press ✓ to signal the machine that the calibration procedure is complete. The machine will automatically calculate the K factor of both materials.

n. Engage the trigger lock.

o. **MD2:** Remove the calibration nozzle and install a static mixer on the dispense valve.

p. Navigate to the **Home** screen.



5. Set the Display Module (DM).

Perform the following tasks to fully setup the DM. Refer to **Appendix A - DM Icons Overview**, page 56, for clarity.

a. Define general system settings. See **Screen 3**, page 58.

b. Define specific system settings. See **Screen 1**, page 58.

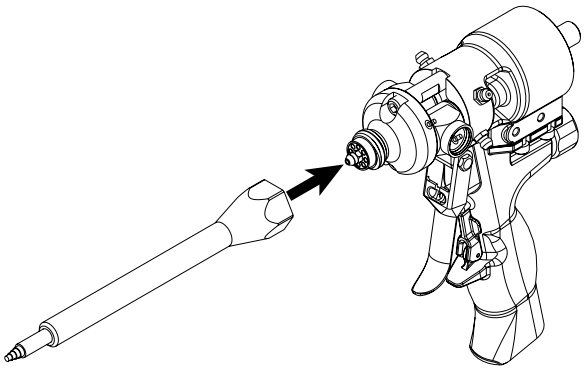
Startup

Do not operate machine without all covers and shrouds in place.

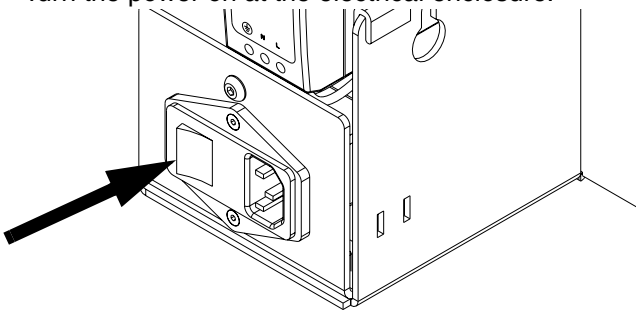
1. Engage the trigger lock.
2. Install the static mixer or nozzle onto the dispense applicator. See specific applicator manual for details.

NOTE: Cutting more than two outlet steps on the static mixer may increase the chance of the mixing elements being pushed out of the static mixer.

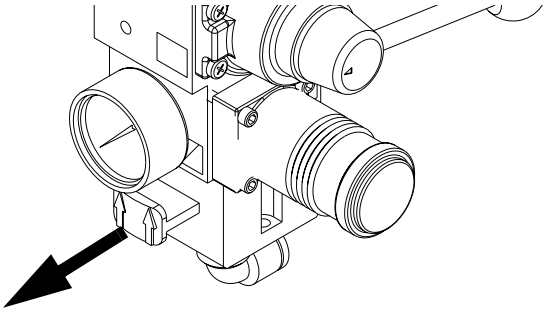
NOTE: If using the mixer element kit 24T035, assemble the sleeve onto the MD2 dispense applicator prior to fastening the 1/4 NPT outlet adapter. Hand tighten the 1/4 NPT outlet adapter.



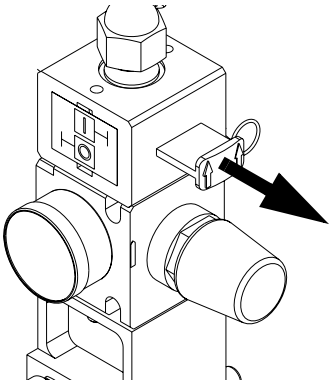
3. Turn the power on at the electrical enclosure.



4. Open the base (A) and catalyst (B) main air slider valves.

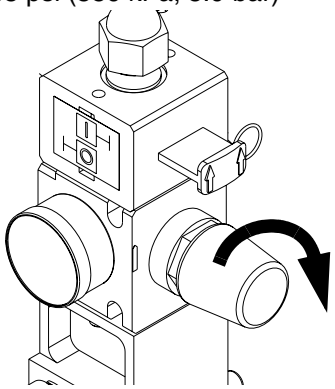


5. Open the base (A) and catalyst (B) air motor slider valves.



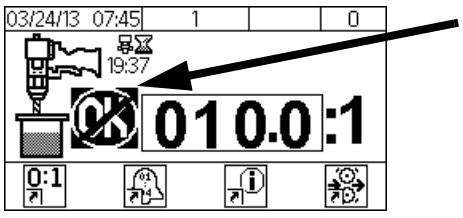
6. Verify the base (A) and catalyst (B) air motor regulators are set to the correct pressure.

MD2: 70 psi (480 kPa, 4.8 bar).
Ultra-lite™: 85 psi (586 kPa, 5.9 bar)

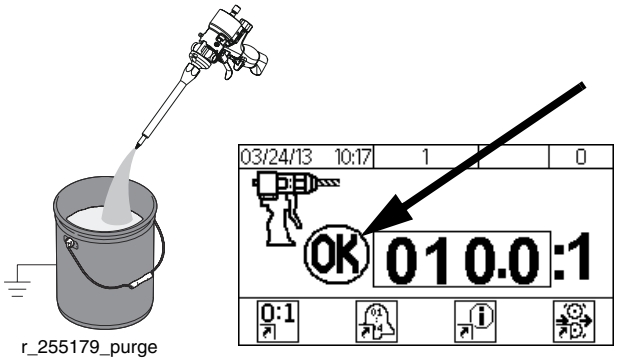


7. Verify the ram director valve is set to lower the ram.
8. Disengage the trigger lock.
9. The DM will show a standby screen when power is first supplied to the machine. Press  to go to the **Home** screen.

NOTE: The **Home** screen will indicate “Not OK” and the light tower, if installed, will illuminate red until the next step is completed.



10. Hold a metal part of the gun firmly to a grounded metal pail. Trigger the gun until the Display Module shows “OK” and the light tower, if installed, illuminates green.



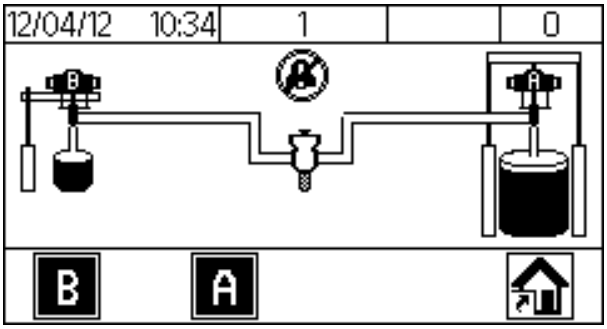
NOTE: Additional dispensing may be required in order to ensure a good mixture.

Base Purge

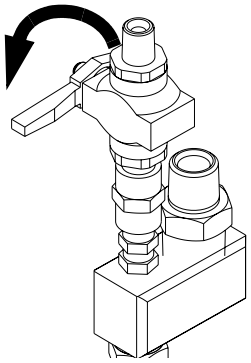
Base purge results in the purging of the base (A) chemical through the dispense valve. Base purging prevents mixed material within the dispense applicator from curing. The machine will remain pressurized and electrically connected.

1. Navigate to the **Purge/Prime** screen.

NOTE: Verify both pumps are activate.



2. Close the catalyst (B) ball valve located near the dispense applicator.



3. Dispense material into a waste container until only the base (A) chemical is present.

4. Engage the trigger lock.

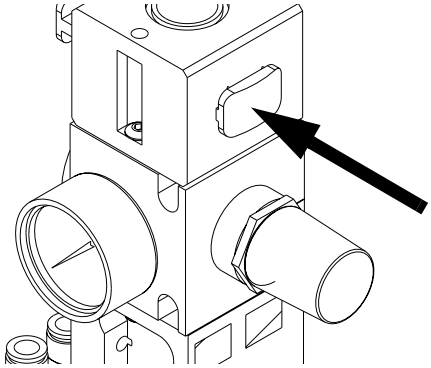
Pressure Relief Procedure

This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashing fluid and moving parts, follow the Pressure Relief Procedure when you stop dispensing and before cleaning, checking, or servicing the equipment.

1. **If electrical power is supplied to the machine**, perform **Base Purge**, page 38.

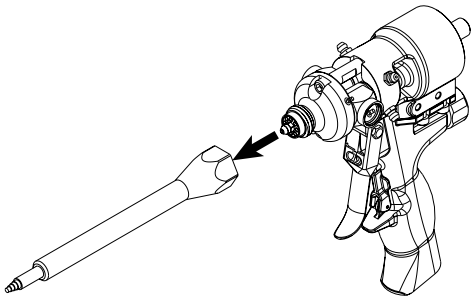
   If electrical power is not supplied to the machine, continue to the next step.

2. Close the base (A) and catalyst (B) air motor slider valves.

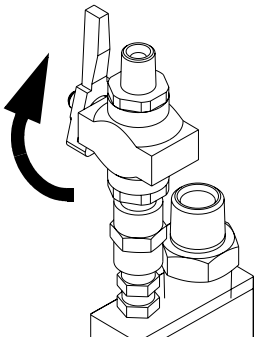


MD2:

a. Remove the static mixer.



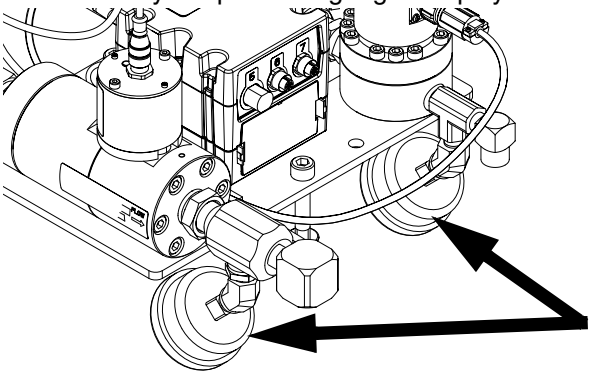
b. Open the catalyst (B) ball valve located near the dispense applicator.



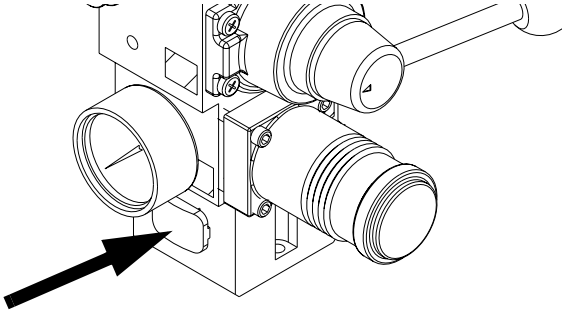
c. Disengage the trigger lock.

d. Trigger the gun to relieve pressure into a waste container.

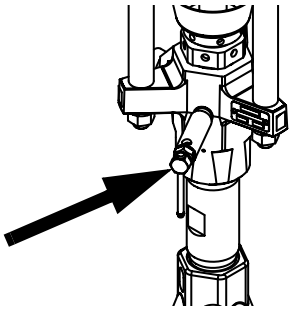
e. Verify the pressure gauges display “0”.



f. Close the base (A) and catalyst (B) main air slider valves.



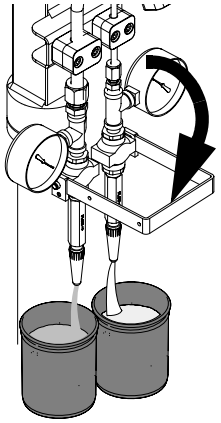
g. **If electrical power is not supplied to the machine,** place a waste container underneath the pump bleed valves. Open the pump bleed valves.



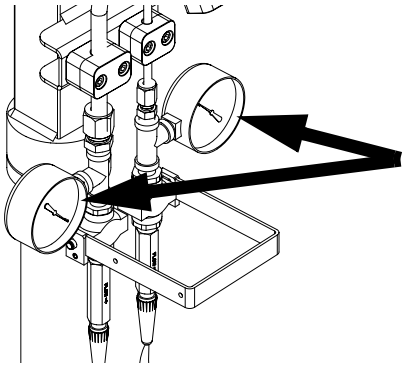
h. Clean the nose of the dispense valve.

Ultra-lite:

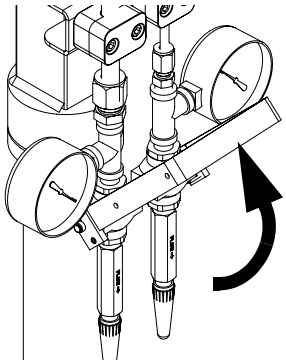
a. Open the calibration check assembly to relieve pressure into a waste container.



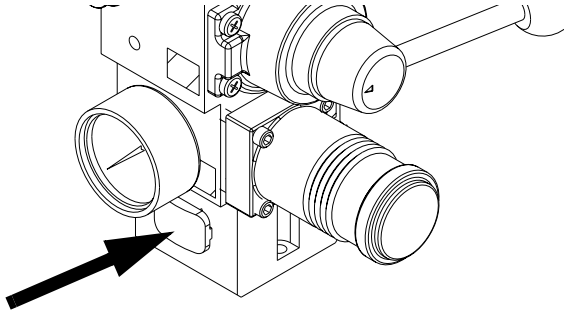
b. Verify the pressure gauges display “0”.



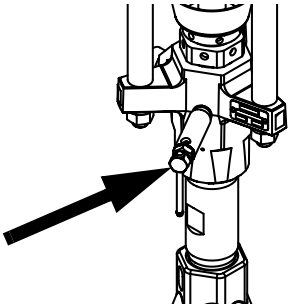
c. Close the calibration check assembly.



d. Close the base (A) and catalyst (B) main air slider valves.

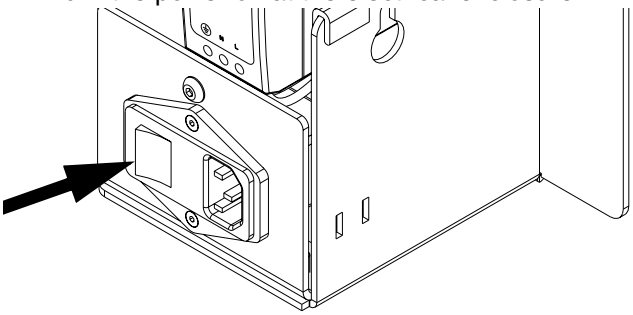


e. **If electrical power is not supplied to the machine,** place a waste container underneath the pump bleed valves. Open the pump bleed valves.



Shutdown

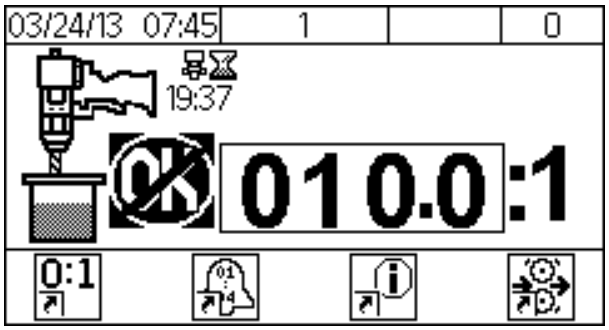
1. Perform **Pressure Relief Procedure**, page 40.
2. Turn the power off at the electrical enclosure.



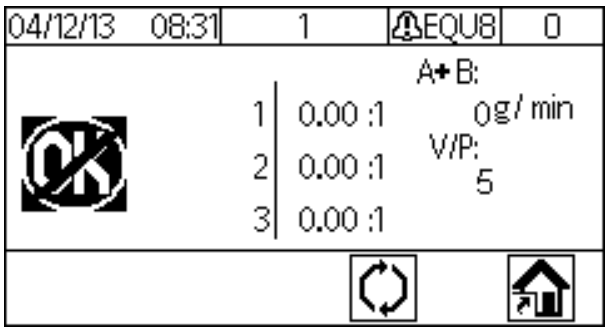
Calibration Check

Perform the calibration check procedure to verify the calibration of the flow meters are correct.

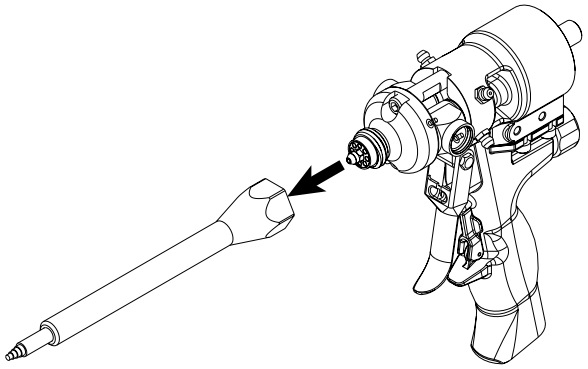
1. Perform **Base Purge**, page 38.
2. Navigate to the **Home** screen.



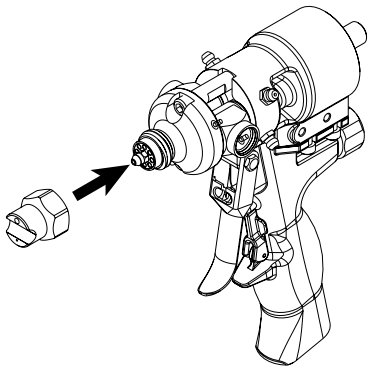
3. Activate  on the DM.



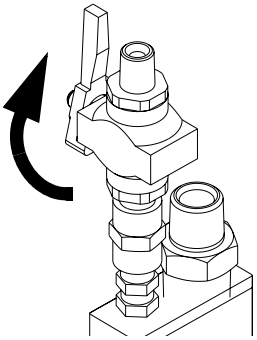
4. Remove the static mixer.



5. **MD2 Only:** Install the calibration nozzle onto the dispense applicator.

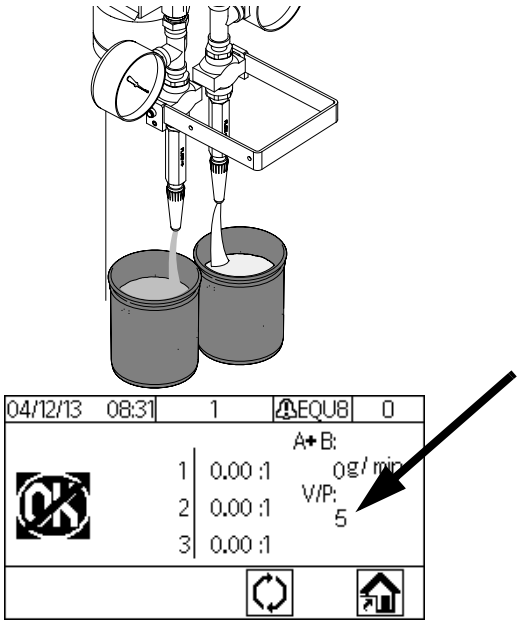


6. Open the catalyst (B) ball valve located near the dispense applicator.



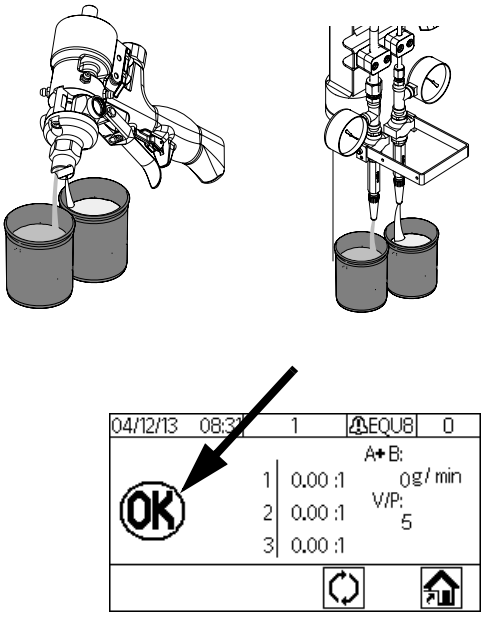
7. **Calibration Check Assembly Only:** Dispense material into a waste container at the calibration check assembly.

NOTE: A restrictor pin for the catalyst (B) restrictor housing may be required to obtain 5 psi (35 kPa, 0.3 bar) or above for the V/P shown on the DM.



8. Disengage the trigger lock.

9. Hold a metal part of the gun firmly to a grounded metal pail. Trigger the gun until the Display Module shows “OK”.

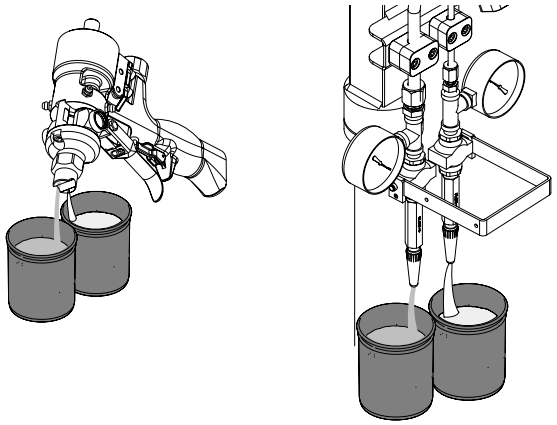


10. Place two separate containers on two separate scales and zero the scales. These containers will be used in step 11.

NOTE: Weight units of the scales are to be set as grams.

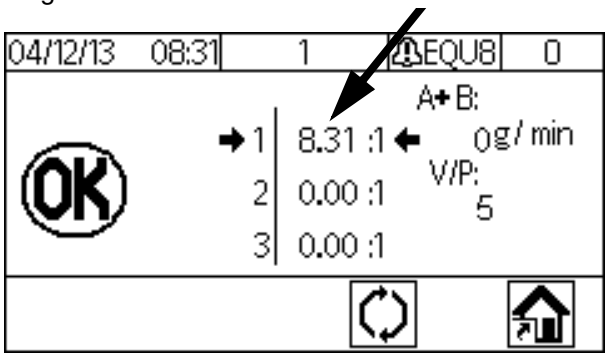
11. Dispense the chemicals into two separate containers.

    MD2: Chemical will be dispensed through the applicator.
    Ultra-lite: Chemical will be dispensed through the calibration check assembly.



12. Continue to dispense the chemical into the containers until a 400 gram shot has been dispensed.

NOTE: A value will be shown on the DM when a dispense is complete. This is the value the machine was running at based on the flow meter values.



13. Weigh both containers separately and calculate the ratio (B/A) of the two chemicals.

14. Compare the ratio calculated from the weighed containers with the ratio shown on the DM.

15. **If the ratio comparison is acceptable,** activate on the DM or repeat steps 10 through 14 twice if more verification is required. Press to clear all values if more than three samples are required.

16. **If the ratio comparison is unacceptable**, perform **Calibrate the machine.** page 32.

Maintenance

Task	Schedule
Refer to specific component manual for more detailed information.	As Required
Check catalyst (B) filter assembly to prevent crystallization.	Weekly

Task	Schedule
Verify calibration check assembly outlets are clear and unobstructed.	Weekly

DM - Battery Replacement and Screen Cleaning

Battery Replacement

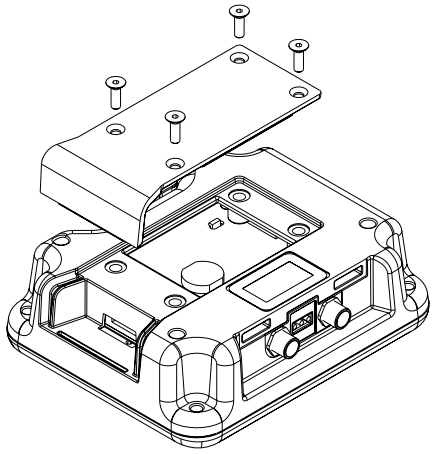
A lithium battery maintains the DM clock when power is not connected.

To replace the battery:

1. Disconnect power to the DM.

NOTE: This can be done by removing the CAN cable from the bottom of the DM.

2. Remove rear access panel.



3. Remove the old battery and replace with a new CR2032 battery.
4. Properly dispose the old lithium battery according to local codes.
5. Replace rear access panel.
6. Connect the power to the DM and reset the clock through **Screen 3**. Refer to **Appendix B - DM Setup Screens Overview** for more detail.

Cleaning

Use any alcohol-based household cleaner, such as glass cleaner, to clean the DM. Spray on the rag then wipe DM. Do not directly spray the DM. Replaceable screen protectors, 15M483, are available.

Software Update Procedure

When software is updated on the DM, the software is then automatically updated on all connected GCA components. A status screen is shown while the software is updating to indicate the progress.

1. Turn the power switch to OFF.
2. Remove the DM from the bracket.
3. Remove the token access panel.

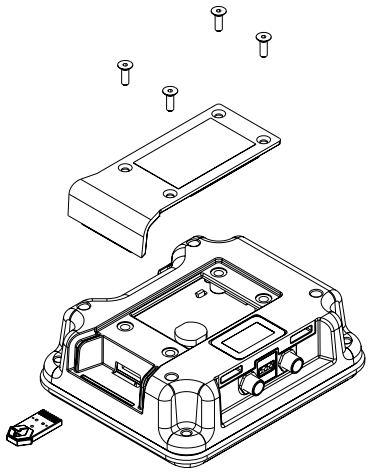
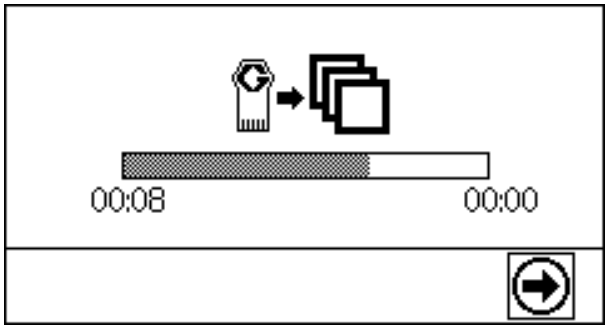


FIG. 9: Remove Access Cover

4. Insert and press software upgrade token (Token part no.16V853) firmly into the slot.
5. Install the DM onto the bracket.
6. Turn the power switch to ON.

NOTICE
A status is shown while software is updating to indicate progress. To prevent corrupting the software load, do not remove token until the status screen disappears.

NOTE: When the screen turns on, the following screen will appear.



Icon	Description
	Update successful.
	Update unsuccessful.
	Update complete, no changes necessary
	Update was successful/complete but one or more GCA modules did not have a CAN boot-loader, so the software was not updated in that module.

7. Remove the token.
8. Replace the token access panel.
9. Press  to continue.

Troubleshooting

1. Follow **Pressure Relief Procedure**, page 40, before checking or repairing a dispense valve.
2. Check all possible problems and causes before disassembling the dispense valve.

Mechanical and Electrical

PROBLEM	CAUSE	SOLUTION
Dispense Applicator		
No flow of catalyst (B).	Clogged gun nose.	Clean or replace the gun nose.
	Clogged injector housing (Ultra-Lite only).	Clean or replace the injector housing.
	Ball valve is closed.	Open the ball valve.
	V/P is off.	Ensure the power is on.
		Ensure the machine is in dispense mode.
		Ensure V/P is turned on when machine enters Purge/Prime mode.
	No air to catalyst (B) pump.	Turn air on.
	No catalyst ram down pressure.	Ensure that there is pressure to the catalyst ram and that the control lever is in the down position.
Dispense valve will not dispense material.	Trigger lock engaged.	Disengage the trigger lock.
	No air to MD2.	Connect air to the MD2.
		Turn on the air.
	MD2 static mixer has cured material in it.	Replace the static mixer.
	Ultra-Lite has cured material in it.	Clean or replace.
Dispense valve will not stop material dispense.	No air to MD2.	Connect air to the MD2.
		Turn on the air.
	Bad seal in MD2.	Repair the MD2. Refer to the MD2 for more details
	Ultra-Lite seal is worn	Replace the seal.

PROBLEM	CAUSE	SOLUTION
No material flow.	Material supply is off.	Ensure the base (A) solenoid valve is on and has pressure.
		Ensure the catalyst (B) V/P is on and has pressure.
		Ensure the motor(s) have air pressure.
		Ensure there is sufficient down pressure.
		Ensure the control lever is in the down position.
	Clogged mixer.	Replace the static mixer.
		Clean or replace the Tri-Core or hose mixer.
Fluid Plate		
V/P won't turn on. **NOTE:** The V/P turns off after 30 seconds of no activity. It will turn on during dispense or when entering Purge/Prime mode.	Bad cable.	Replace the cable.
	Disconnected cable.	Connect the cable.
V/P reads “0”.	V/P shut off in purge/prime mode.	Turn the V/P on.
V/P does not match information on the information screen.	Air supply is restricted.	Replace with a minimum 3/4 in. ID hose.
	Faulty V/P.	Replace V/P
V/P obtains 85 psi (586 kPa, 5.86 bar) and then alarms.	Flow rate is too high.	Reduce the flow rate.
	Too much restriction in the catalyst (B) hose.	Resize the hoses to reduce restriction.
	Flowmeter clogged.	Clean or replace the flow meter.
	Bad flowmeter.	Replace the flowmeter.
	Catalyst (B) air motor pressure is too low.	Increase the air pressure.
Pump		
Abnormal pump pressures during operation.	Worn or damaged packings.	Replace the packings.
	Bad check valves.	Clean or replace the check valves.
Pump moves during stall.	Malfunctioning check valves.	Clean or replace the check valves.
Pump does not run.	No air supply to the pump.	Turn on the air or increase the air pressure.
	Catalyst (B) ball valve is closed.	Open the ball valve.
	Clogged mixer.	Replace or clean the mixer.
	Ultra-Lite has cured material in it.	Clean or replace.

Display Module

CODE	PROBLEM	CAUSE	SOLUTION
F6B3-A	Pump A Flow Meter Error	Flow meter signal is not detected.	Check the “A” flow-meter cable.
		Flow meter is clogged.	Replace sensor.
			Clean the flow meter.
F6A3-A	Pump B Flow Meter Error	Flow meter signal is not detected.	Check the “B” flow-meter cable.
		Flow meter is clogged.	Replace sensor.
			Clean out the flow meter.
F5D0-A	Machine not calibrated	Calibration sequence has not been performed.	Perform Calibration procedure.
F9D4-A	System Flow Rate too Low	Flow rate is too low for accurate measurement.	Increase the “A” pressure.
			Reduce the restriction.
F9D5-A	System Flow Rate too High	Flow rate is too high for accurate measurement.	Decrease the “A” pressure
			Increase the restriction.
R4D0-A	High Ratio Alarm	Ratio is too high.	Re-calibrate the machine.
		Catalyst (B) material line is plugged.	Check the material supply.
		The flow for the base (A) is too high and the flow for the catalyst (B) is too low.	The flow could be turned down or a larger size hose could be used for the catalyst (B).
		Adjusted flowrate between dispenses.	Run until machine status states “OK.”
R1D0-A	Low Ratio Alarm	Ratio is too low.	Re-calibrate the machine.
		Base (A) flow rate is too low.	Check the material supply.
		Adjusted flowrate between dispenses.	Increase the base (A) flow rate.
			Run until machine status states “OK.”
L1C1-D	Check Pump A/B Drum	Low level drum.	Check drum “A” or “B” material level and replace if necessary.
			Check the drum level sensor cable.
N/A	Purge Timer Expired	Gel timer has expired.	Use machine. (Normal operation).
			Dispense material into a waste container.
			Base purge the machine.
CUCX-V	Duplicate Node Found	Unknown Software Error.	Cycle the system power.
		Unintended module plugged into the system.	Verify that only necessary GCA modules are plugged into system.
CACX-A	FCM Missing	FCM identifier is not set correctly.	Verify that the switch is set to number “1” on the FCM.
		FCM unplugged from CAN bus.	Verify the FCM CAN cable is plugged in.
		Damaged FCM.	Replace the FCM.
		Damaged FCM Base.	Replace the FCM base.

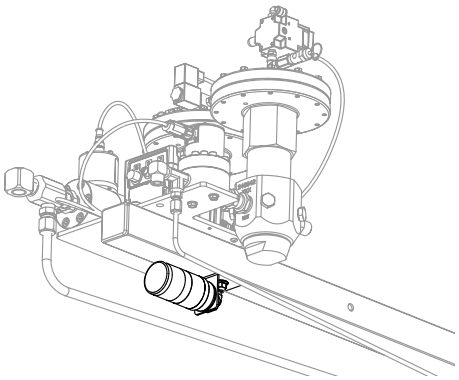
CODE	PROBLEM	CAUSE	SOLUTION
CAUX-A	USB Disconnected	USB unplugged from CAN bus.	Verify the USB CAN cable is plugged in.
		Damaged USB.	Replace the USB.
		Damaged USB Base.	Replace the USB base.
CVCX-A	FCM Unexpected Version	FCM Software Version is not compatible.	Update the system software.
CVUX-A	USB Unexpected Version	USB Software Version is not compatible.	Update the system software.
MMU0-V	USB Logs Full	USB Internal Memory is 90% full.	Download the USB data using the USB flash memory stick.

Accessories and Kits

Light Tower 24R824

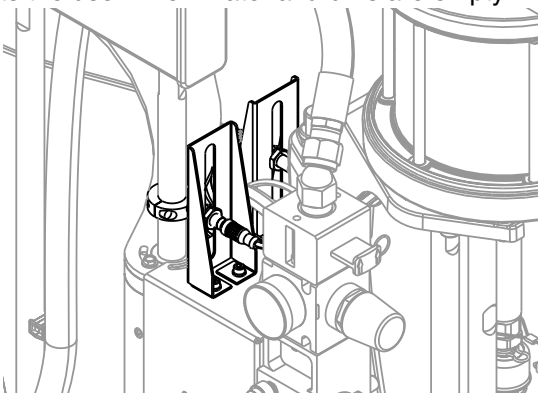
Visual and audible indicator of machine status.

Status	Description
Red - Solid	An error has occurred and requires maintenance.
Red and Green - Solid	Allows a dispense but notifies the user of an uncleared error (e.g. low level).
Green - Solid	Machine is ready to dispense



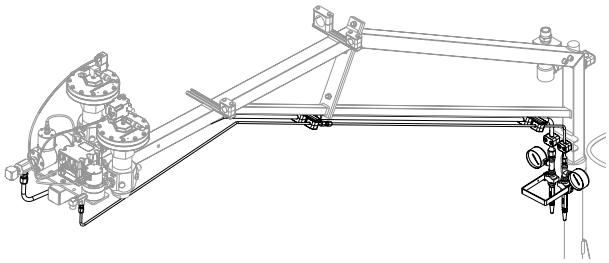
Low Level Sensors, 24R935

Alerts the user when material drums are empty.



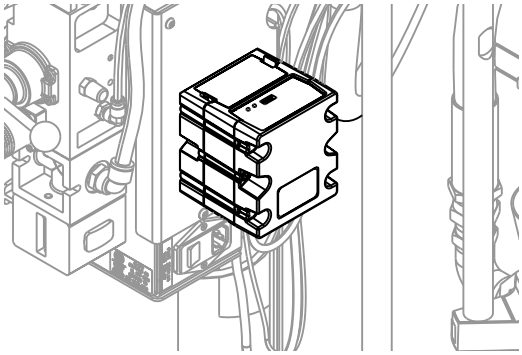
Calibration Check Assembly, 24R777

Allows the user to watch the DM while performing the **Calibration Check** procedure. Kit is required for all Ultra-lite dispense valve applications.



USB Kit, 24R936

Allows the user to monitor and download information of the machine status.



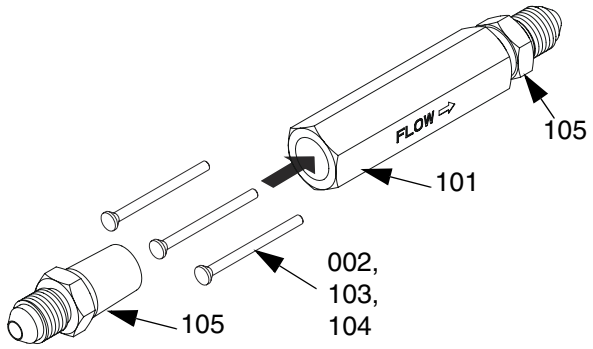
Catalyst (B) Hoses

Allows the user to balance material pressure in the catalyst (B) line by changing the hose diameter.

Part	Description
16W047	HOSE, assy, 3/32”x60”, 6k, nylon
16V531	HOSE, assy, 1/8”x60”, 6k, nylon
16V219	HOSE, assy, 1/4”x60”, 5k, ss, braid
16V220	HOSE, assy, 3/8”x60”, 5k, ss, braid
16V221	HOSE, assy, 1/2”x60”, 5k, ss, braid

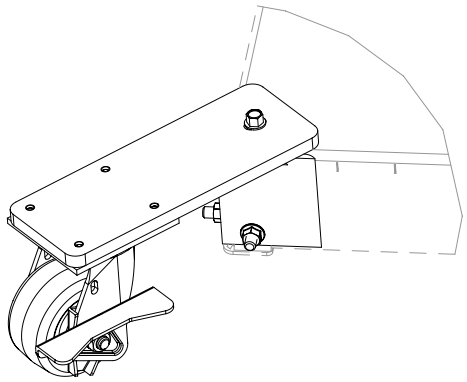
Restrictor Kit, 24R804

Allows the user to balance material pressure in the catalyst (B) line by changing the pin size.

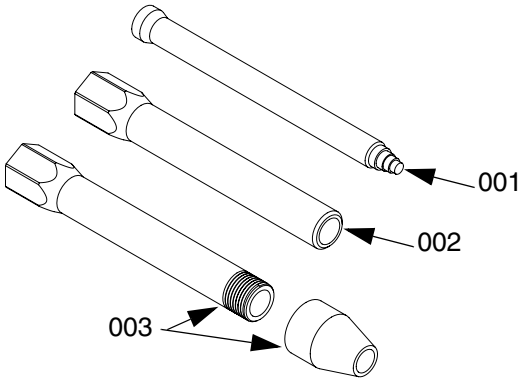


Ref	Part	Description
101	16V360	HOUSING, restrictor, 1/4npt
102	16V356	PIN, restrictor, #1, 0.094 in.
103	16V359	PIN, restrictor, #2, 0.098 in.
104	16V357	PIN, restrictor, #3, 0.102 in.
105	124961	FITTING, 04jic x 1/4npt

Caster Kit, 24T091



Mixer Elements for MD2



10 mm Mixer Elements

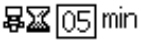
Ref	Part	Description
001	127160	MIXER, assy, 10mm x 12 element
	24T250	MIXER, assy, 10mm x 12 element - 25 count
	24T251	MIXER, assy, 10mm x 12 element - 50 count
002	16V841	SLEEVE, mixer, no front thread
003	24T035	SLEEVE, mixer, thread x 1/4 NPT outlet

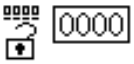
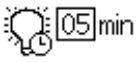
1/2 in. Mixer Elements

Ref	Part	Description
001	512288	MIXER, assy, 1/2 x 24 element
	512289	MIXER, assy, 1/2 x 30 element
	512286	MIXER, assy, 1/2 x 36 element
002	16T001	SLEEVE, mixer, 24 element
	16T002	SLEEVE, mixer, 30element
	16T003	SLEEVE, mixer, 36element

Appendix A - DM Icons Overview

Setup Screen Icons

Icon	Description
	**Return to Home Screen**
	**Left Navigation** Navigates to the previous screen.
	**Right Navigation** Navigates to the next screen.
	**Set Purge Timer** Allow the machine to remind the operator to take a shot before the chemical hardens in the gun. Timer starts once a dispense is complete.
	**Lock Ratio Setpoint** Lock the current ratio setpoint. Ratio setpoint will not be able to be adjusted when activated. Icon shown represents that it is not locked.
	**Low Level Sensor Option** Toggle if a low level sensor is installed or not installed on the machine. Icon shown represents not installed.
	**Base (A) Pump**
	**Catalyst (B) Pump**
	**Weight** System units are in grams
	**Flow Meter** Shows the calibration factor (K) after calibration has been performed.
	**Start Calibration**
	**Confirm Calibration**

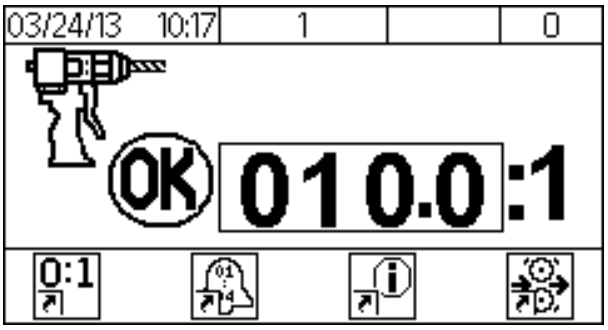
Icon	Description
	**Calendar / Date** Set the date format and current date.
	**Time** Set the current time in 24 hour format.
	**Password** Set a password to lock system settings. Password “0000” disables the lock.
	**Backlight Time** Set how long the screen will illuminate when idle before darkening. Entering “0” disables the timer.
	**Audible Alarm** Allow the machine to sound an alarm when an error occurs.
	**Download Depth** Set how many days of data the system will download.
	Log Intervals Set the time interval that the system will record the machine status.
	**Display Module**
	**Advanced Fluid Control Module**

Run Screen Icons

Icon	Description
	**Return to Home Screen**
	**Navigate to Purge/Prime Screen**
	**Navigate to Alarm Log Screen**
	**Navigate to Information Screen**
	**Calibration Check** Changes the machine status to not okay in order to perform the calibration check procedure.
	**Calibration Reset** Clears all data and resets all samples to “0”.
	**Purge Timer Counter** Visual indicator to show the user the remaining idle time before another shot needs to be taken. The timer will begin to flash when expired.
	**Base (A) Pump Select** Icon will appear white when not activated, black when activated.
	**Catalyst (B) Pump Select** Icon will appear white when not activated, black when activated.
	**Error Number / Event Number**
	**Date**
	**Time**
	**Error / Event Code**
	**Navigate to Totalizer Screen**

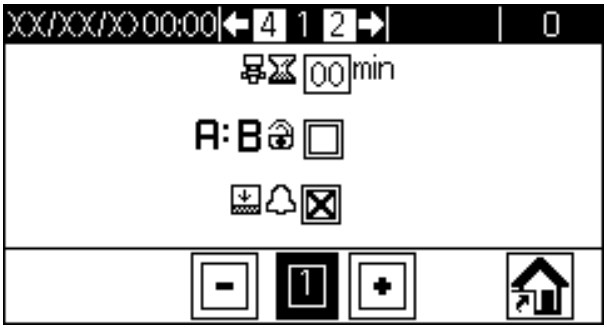
Appendix B - DM Setup Screens Overview

If the DM is showing a Run screen, press  to access the Setup screens, which have a black header.



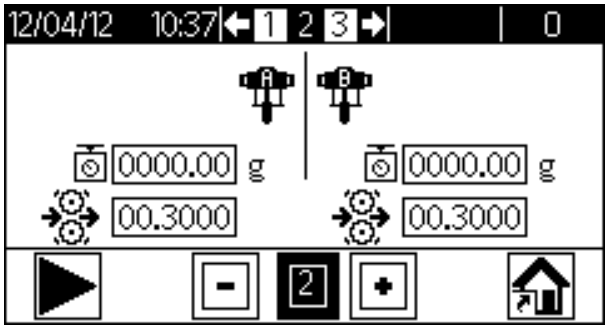
Screen 1

This screen allows the user to set the purge timer, lock the ratio setpoint, and toggle if low level sensors are installed.



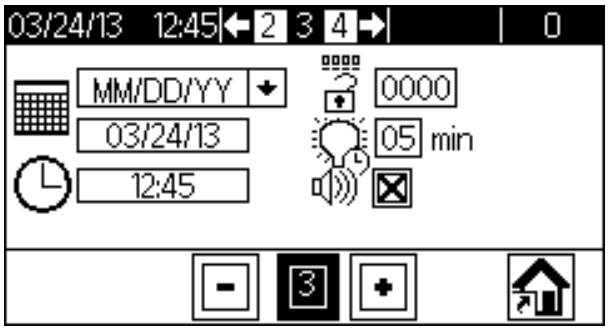
Screen 2

This screen allows the user to calibrate the machine. See **Calibrate the machine.** page 32, for more details.



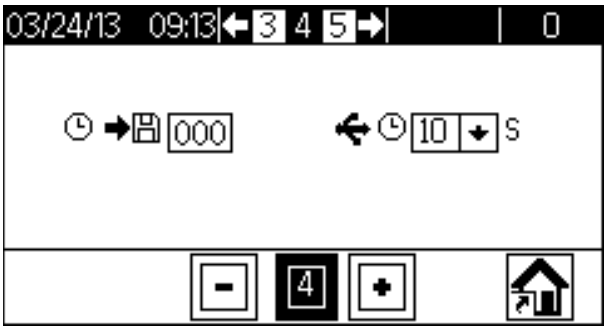
Screen 3

This screen allows the user to format and set the current date and time, reset the password, and adjust the back-light timer.



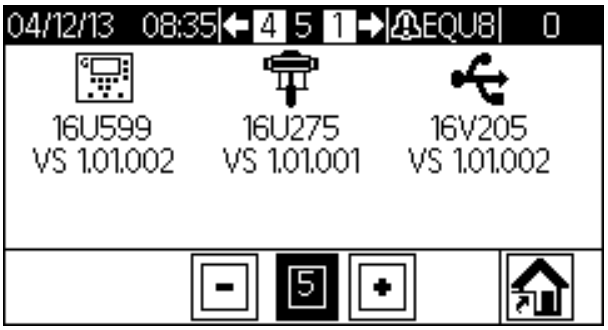
Screen 4

This screen is only displayed when the USB option is installed. The screen allows the user to enable downloading of USB logs, set log intervals, and set how many days of data to download.



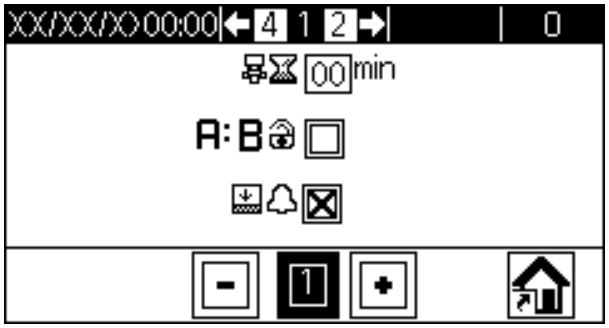
Screen 5

This screen is displayed as **Screen 4** when the USB option is not installed. The screen displays information of part numbers and software versions that are currently found within the system. The USB information is only displayed when the USB option is installed.



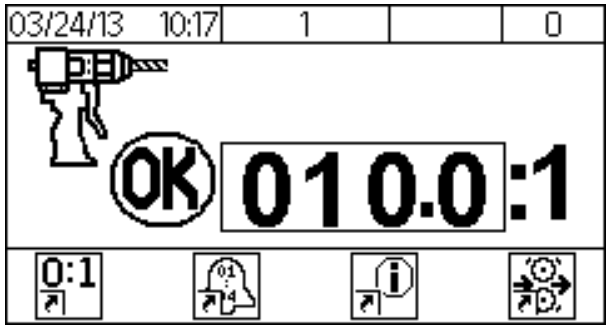
Appendix C - DM Run Screens Overview

If the DM is showing a Setup screen, press  to access the Run screens.



Home

This screen shows the current ratio and allows the user to access other screens.

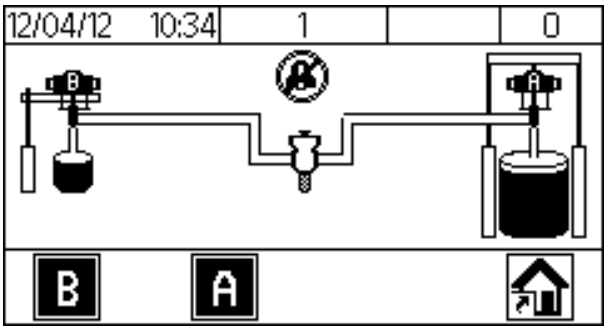


- Press  or  to increase or decrease the ratio.
- Press the corresponding  to access another screen or to toggle an option.

Purge/Prime

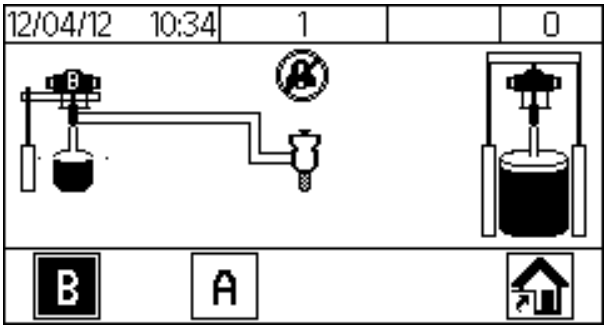
This screen allows the pumps to be run independently.

NOTE: All machine alarms are disabled when this screen is displayed on the DM.



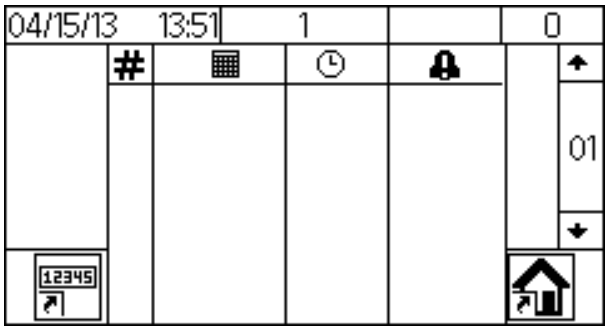
- Press the corresponding  to deactivate or activate the desired pump for operation.

NOTE: The screen below shows only the catalyst (B) pump selected.



Alarm Log

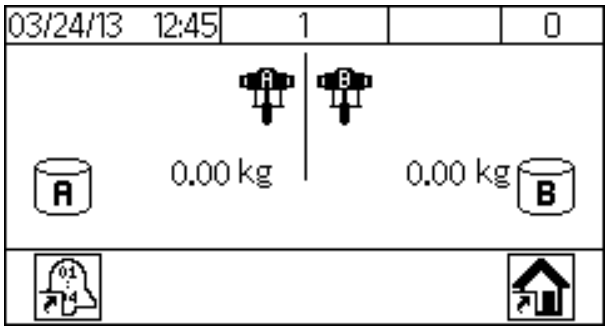
This screen displays the last 70 errors that have occurred.



- Press  or  to show other errors.

Totalizer

This screen displays the total pump cycles for each pump.

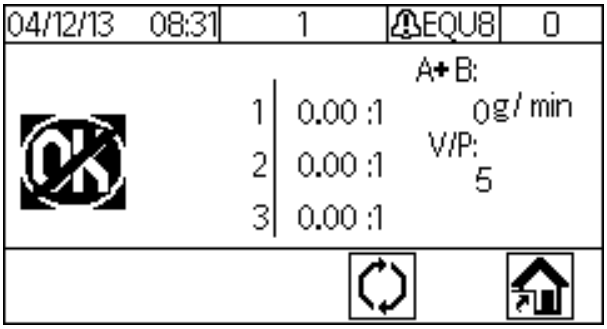


Information

This screen displays diagnostic information useful in troubleshooting.

Calibration Check

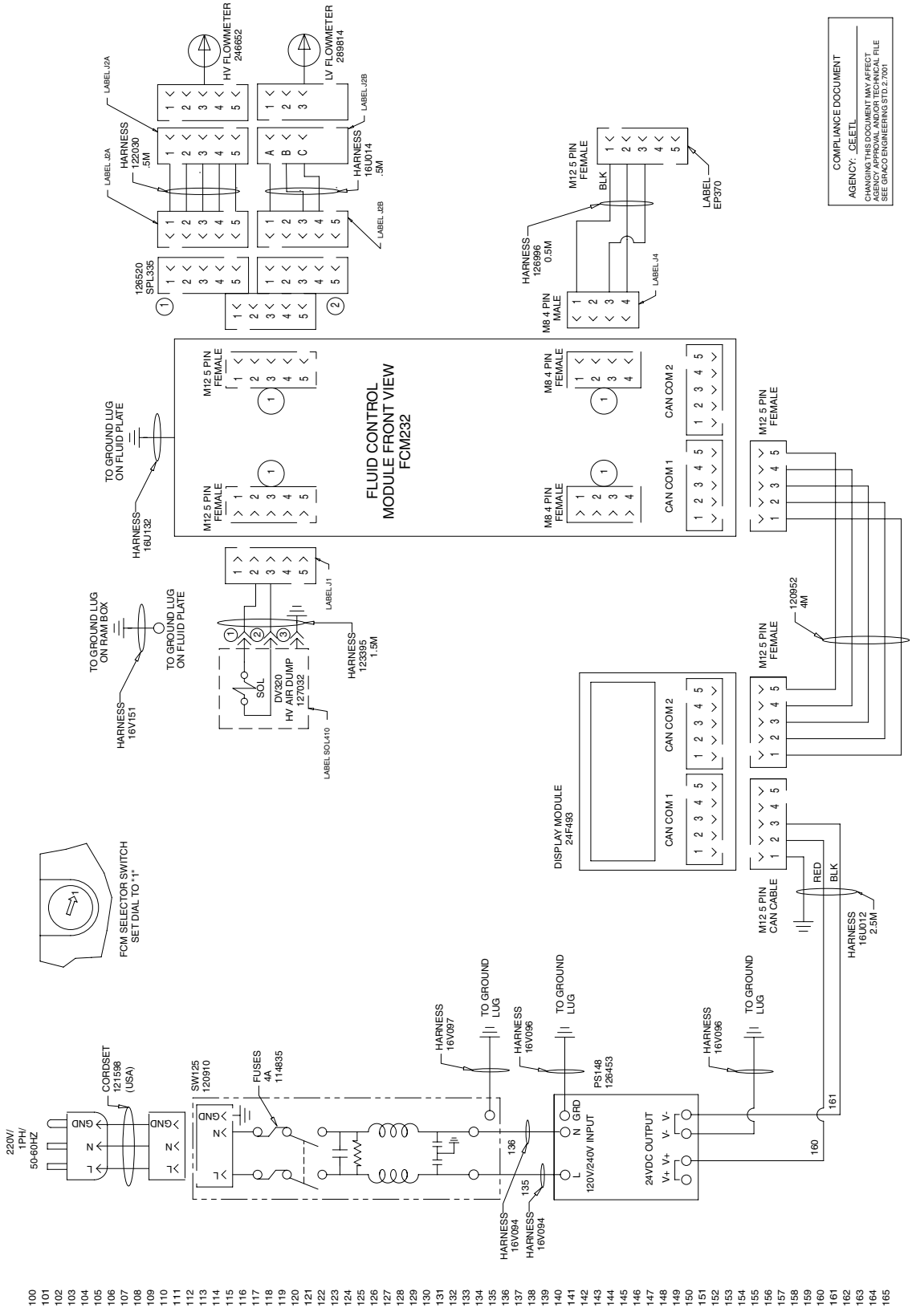
This screen displays the ratio after a dispense.

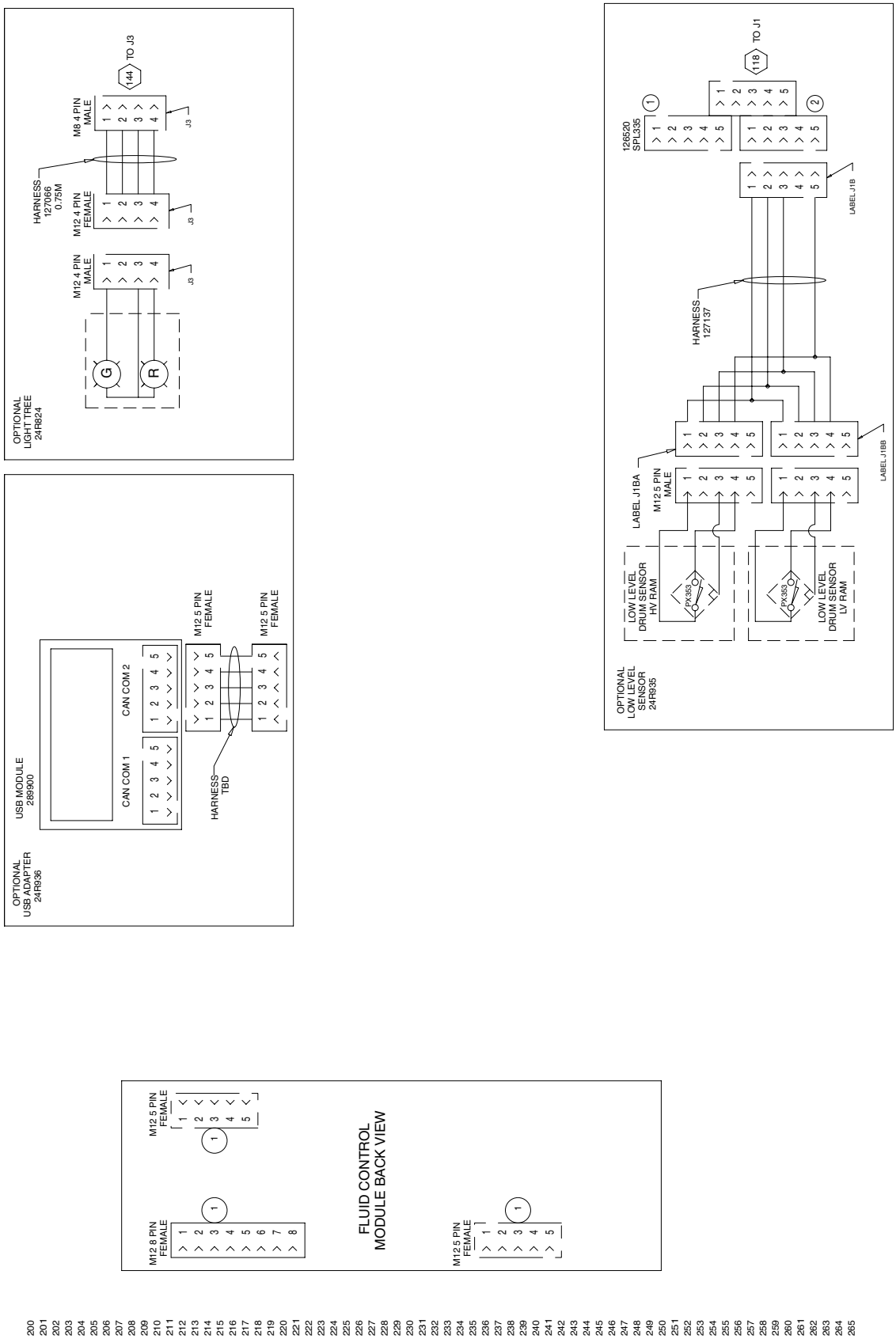


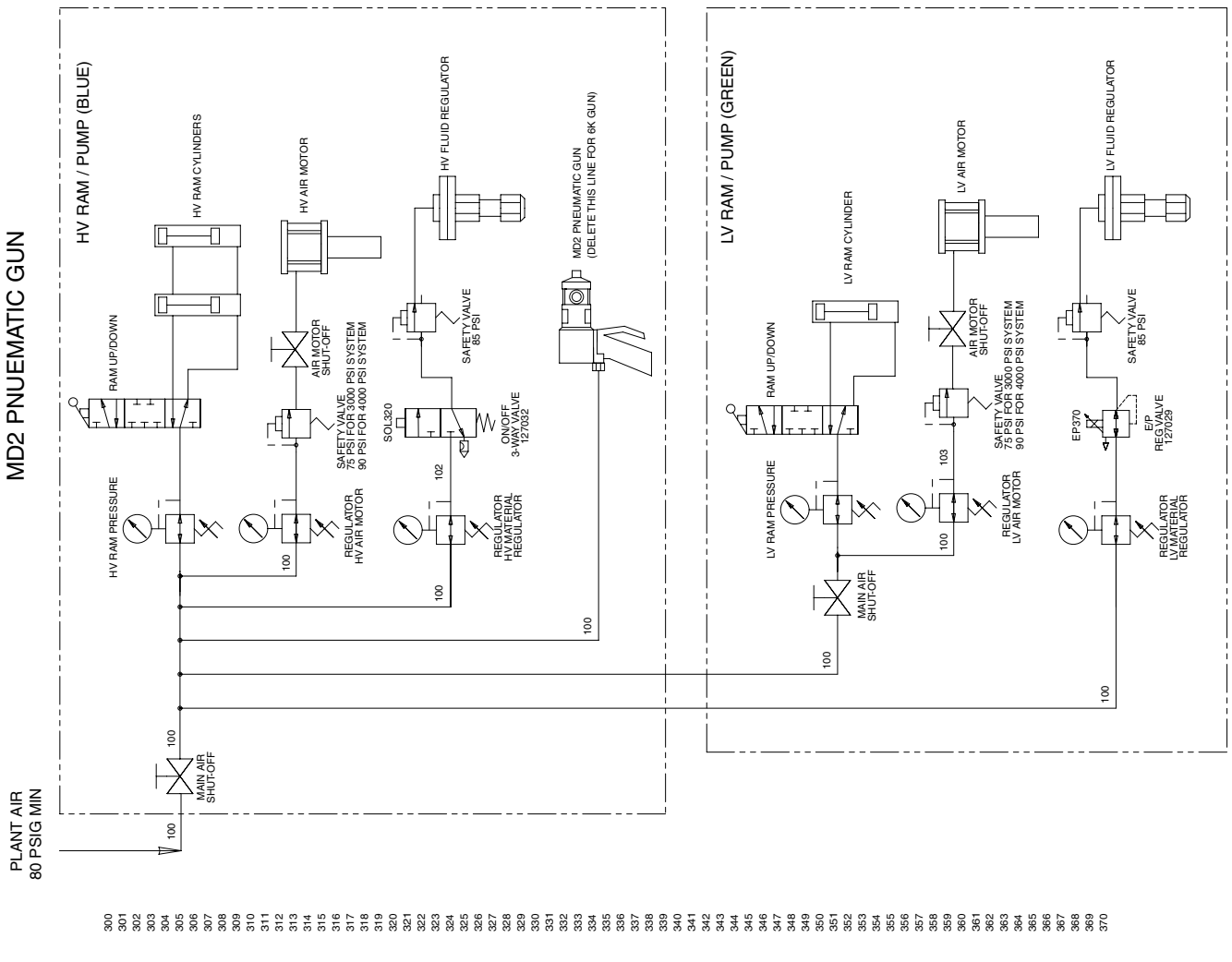
Appendix D - DM Error Codes

Error Code	Error Name	Error Type
0000-0	No Active Errors	Alarm
CA00-A	Unrecognized Error	Alarm
F6B3-A	Pump A Check Flow Meter	Alarm
F6A3-A	Pump B Check Flow Meter	Alarm
F5D0-A	Machine has not been calibrated	Alarm
F9D4-A	System Flow Rate is too Low	Alarm
F9D5-A	System Flow Rate is too High	Alarm
R4D0-A	High Ratio Alarm	Alarm
R1D0-A	Low Ratio Alarm	Alarm
L1C1-D	Check Pump A Drum	Deviation
EHD0-R	Purge Timer Expired	Record Only
E9D0-R	System not ok for dispense	Record Only
ELM0-R	System Power On	Record Only
EMM0-R	System Power Off	Record Only
ENB6-R	Begin Flowmeter Calibration, Pump A	Record Only
ENA6-R	Begin Flowmeter Calibration, Pump B	Record Only
ENB7-R	End Flowmeter Calibration, Pump A	Record Only
ENA7-R	End Flowmeter Calibration, Pump B	Record Only
ENB8-R	Abort Flowmeter Calibration, Pump A	Record Only
ENA8-R	Abort Flowmeter Calibration, Pump B	Record Only
EGC6-R	Enter Purge/Prime Screen	Record Only
EGB9-R	Purge On, Pump A	Record Only
EGBA-R	Purge Off, Pump A	Record Only
EGA9-R	Purge On, Pump B	Record Only
EGAA-R	Purge Off, Pump B	Record Only
EGC7-R	Exit Purge/Prime Screen	Record Only
ECCX-R	Ratio Changed	Record Only
EADX-R	Start Dispense	Record Only
EBDX-R	End Dispense	Record Only
CUCX-V	Duplicate Node Found	Advisory
CACX-A	AFCM Missing	Alarm
CAUX-A	USB Disconnected	Alarm
CVCX-A	AFCM Unexpected Version	Alarm
CVUX-A	USB Unexpected Version	Alarm
ECB3-R	Pump A K-factor Changed	Record Only
ECA3-R	Pump B k-factor Changed	Record Only
ECDC-R	Gel Timer Changed	Record Only
ECFB-R	Pressure Transducer Installed	Record Only
EQU0-R	USB Logs Downloaded	Record Only
MMU0-V	USB Logs Full	Advisory
EQU0-D	No Configuration	Deviation
EQU8-D	Disk Removed Too Early	Deviation

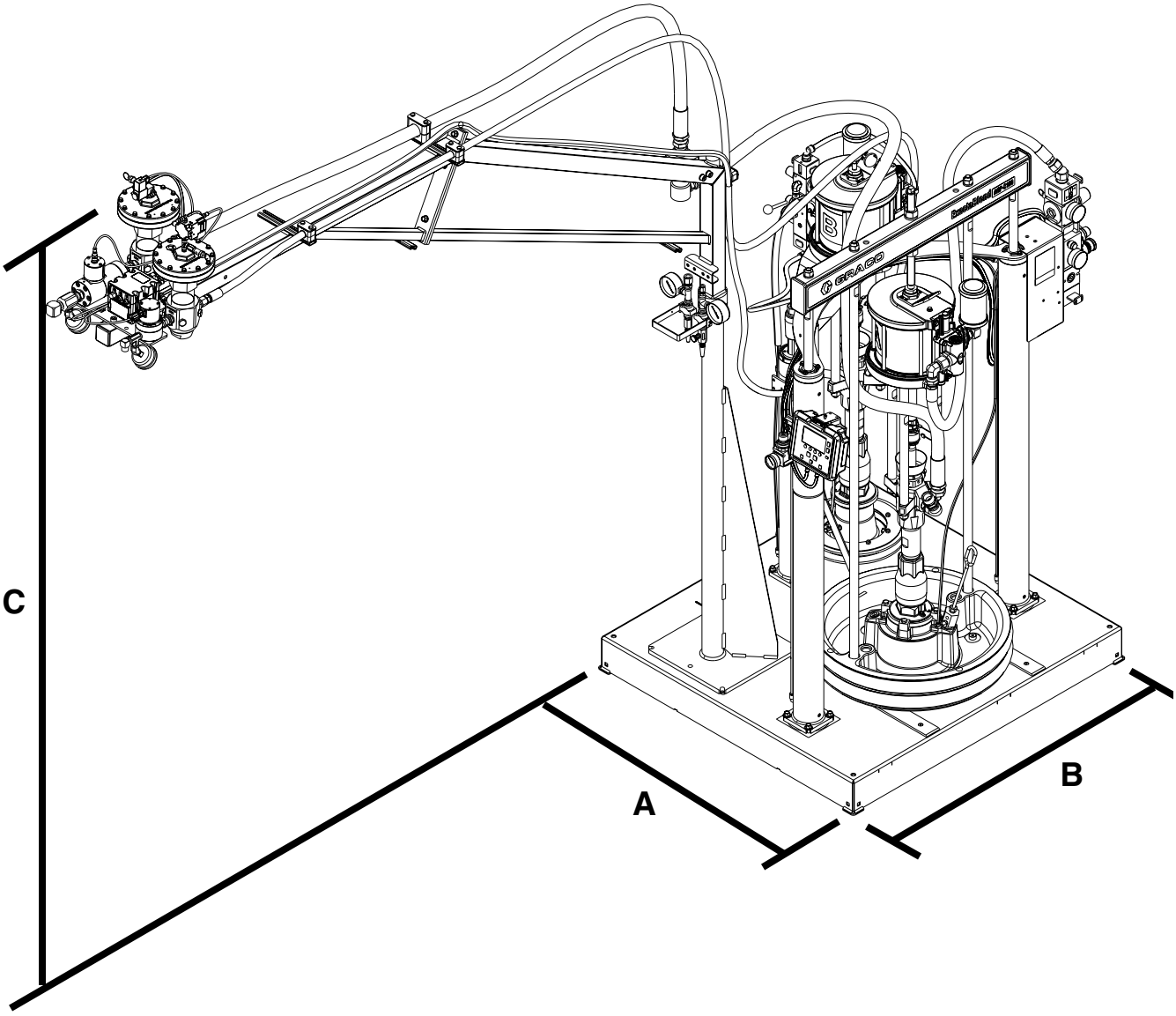
Schematics


FLUID CONTROL
MODULE FRONT VIEW
FCM232
HV FLOWMETER
246652
LV FLOWMETER
289814
HARNESS
122030
.5M
HARNESS
16U014
.5M
126520
SPL335
HARNESS
126996
0.5M
M8 4 PIN
MALE
M12 5 PIN
FEMALE
BLK
LABEL
EP370
LABEL J4
LABEL J2A
LABEL J2B
COMPLIANCE DOCUMENT
AGENCY: CE,ETL
CHANGING THIS DOCUMENT MAY AFFECT
AGENCY APPROVAL AND/OR TECHNICAL FILE
SEE GRACO ENGINEERING STD.2.7001
TO GROUND LUG
ON FLUID PLATE
HARNESS
16U132
M8 4 PIN
FEMALE
CAN COM 1
CAN COM 2
DISPLAY MODULE
24F493
120952
4M
TO GROUND LUG
ON RAM BOX
HARNESS
16V151
SOL
DV320
HV AIR DUMP
127032
LABEL J1
HARNESS
123395
1.5M
LABEL SOL410
FCM SELECTOR SWITCH
SET DIAL TO "1"
M12 5 PIN
CAN CABLE
RED
BLK
HARNESS
16U012
2.5M
220V/
1PH/
50-60HZ
CORDSET
121598
(USA)
SW125
120910
FUSES
4A
114835
HARNESS
16V097
HARNESS
16V096
PS148
126453
120V/240V INPUT
24VDC OUTPUT
V+ V+ V- V-
HARNESS
16V094
HARNESS
16V094
GND
N
L
GRD
135
136
160
161


OPTIONAL
USB ADAPTER
24R936
USB MODULE
288900
CAN COM 1
CAN COM 2
M12 5 PIN
FEMALE
HARNESS
TBD
OPTIONAL
LIGHT TREE
24R824
M12 4 PIN
MALE
M12 4 PIN
FEMALE
HARNESS
127066
0.75M
M8 4 PIN
MALE
144
TO J3
OPTIONAL
LOW LEVEL
SENSOR
24R935
LOW LEVEL
DRUM SENSOR
HV RAM
LOW LEVEL
DRUM SENSOR
LV RAM
PX353
LABEL J1BA
LABEL J1BB
HARNESS
127137
126520
SPL335
118
TO J1
LABEL J1B
FLUID CONTROL
MODULE BACK VIEW
M12 8 PIN
FEMALE
M12 5 PIN
FEMALE


MD2 PNUEMATIC GUN
PLANT AIR
80 PSIG MIN
HV RAM / PUMP (BLUE)
LV RAM / PUMP (GREEN)
MAIN AIR SHUT-OFF
HV RAM PRESSURE
RAM UP/DOWN
HV RAM CYLINDERS
HV AIR MOTOR
AIR MOTOR SHUT-OFF
SAFETY VALVE 75 PSI FOR 3000 PSI SYSTEM 90 PSI FOR 4000 PSI SYSTEM
REGULATOR HV AIR MOTOR
SOL320
ON/OFF 3-WAY VALVE 127032
HV FLUID REGULATOR
SAFETY VALVE 85 PSI
REGULATOR HV MATERIAL REGULATOR
MD2 PNEUMATIC GUN (DELETE THIS LINE FOR 6K GUN)
LV RAM PRESSURE
RAM UP/DOWN
LV RAM CYLINDER
MAIN AIR SHUT-OFF
LV AIR MOTOR
AIR MOTOR SHUT-OFF
SAFETY VALVE 75 PSI FOR 3000 PSI SYSTEM 90 PSI FOR 4000 PSI SYSTEM
REGULATOR LV AIR MOTOR
LV FLUID REGULATOR
SAFETY VALVE 85 PSI
EP370
E/P REG VALVE 127029
REGULATOR LV MATERIAL REGULATOR
100
102
103

Dimensions



Dimension	US (ft)	Metric (m)
A (Length)	3.3	1.0
B (Width)	3.5	1.1
C (Height)	9.0 (with boom)	2.7
	5.3 (without boom)	1.6

Technical Data

ExactaBlend AGP Advanced Glazing Proportioner		
	US	**Metric**
Maximum fluid working pressure : **MD2 Installed**	3000 psi	21 MPa, 207 bar
Maximum fluid working pressure : **Ultra-lite Installed**	4000 psi	28 MPa, 276 bar
Air pressure operating range*	80-100 psi	0.6-0.7 MPa, 6.0-7.0 bar
Maximum operating temperature	120° F	50° C
Voltage range	90-264 VAC 50/60 Hz 1 phase	
Maximum amperage	4	
Sound pressure**	82 dB(A)	
Wetted parts ★	Zinc-plated carbon steel, aluminum ram plate, nitrile rubber wipers, chrome, stainless steel, UHMW polyethylene, PTFE, nylon, Buna-N	
Inlet/Outlet Sizes		
Fluid outlet base	1/2 npt (f)	
Fluid outlet catalyst	1/4 npt (f)	
Air inlet size	3/4 npt (f)	
Weight		
All models	865 lb.	392 kg
Notes		
* *Startup pressures and displacement per cycle may vary based on suction condition, discharge head, air pressure, and fluid type.*		
** *Sound pressure measured 3.3 feet (1 meter) from equipment.*		
★ *Refer to specific component manual for more details.*		

Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

THIS WARRANTY IS EXCLUSIVE, AND IS IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within two (2) years of the date of sale.

GRACO MAKES NO WARRANTY, AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, IN CONNECTION WITH ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT MANUFACTURED BY GRACO. These items sold, but not manufactured by Graco (such as electric motors, switches, hose, etc.), are subject to the warranty, if any, of their manufacturer. Graco will provide purchaser with reasonable assistance in making any claim for breach of these warranties.

In no event will Graco be liable for indirect, incidental, special or consequential damages resulting from Graco supplying equipment hereunder, or the furnishing, performance, or use of any products or other goods sold hereto, whether due to a breach of contract, breach of warranty, the negligence of Graco, or otherwise.

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Revised August 2013